

**Bray®**

*Products for the Water Industry*



**Water & Wastewater Treatment**  
Filtration • Purification • Desalination

**NSF / ANSI 61 CERTIFIED**

# Bray Outperforms AWWA Verification Criteria

## Bray Resilient Seated Butterfly Valves

are designed, manufactured and tested to meet or exceed AWWA C504, Section 5.0 performance criteria. Also, Bray valves have exceeded a million cycles in actual AWWA type services, far in excess of the AWWA C504, Section 5.1.4.3 cycling performance standard. Pressure testing to ensure shell, seat and stem seal's integrity is performed on every valve manufactured by Bray Controls.

Bray Controls has been successfully providing resilient seated valves for over 20 years for many applications in water, wastewater, filtration and desalination applications. Bray peroxide cured EPDM seats exhibit outstanding performance in water services. Third party testing of Bray EPDM per ASTM D6284 shows excellent compatibility with chlorine/chloramine additives. Consult your local Bray Representative for your specific application.

## Automation – Single Source Responsibility

As a manufacturer of electric and pneumatic actuators and accessories, Bray takes full responsibility for the operation of the valve/actuator package. All Bray actuators direct-mount to the valves without the need for costly brackets, linkages and couplers. With this breadth of product and experience, Bray Controls is the fastest growing automated valve producer in the water and wastewater industry.



As the leading supplier of automated butterfly valves to the water filter and air blower OEMs, Bray products are standard at many water, wastewater treatment and desalination plants. Using state-of-the-art materials and design, Bray butterfly valves and actuators have been successfully applied in the following applications:

- Raw Water
- Fresh Water
- Wastewater
- Digester Gas
- Aeration
- Chemical Treatment
- Reverse Osmosis Filtration
- Backwash Filters
- Seawater Intake
- Power

*Bray resilient seated butterfly valves are approved and certified worldwide for potable water applications.*



Service Conditions	AWWA C504 Specification	BRAY Resilient Seated Valves
Media	Fresh Water	Fresh Water, Wastewater, Seawater & Chemicals
PH Limits	6 to 12	3 to 13
Temperature Limits	125°F (52°C) Maximum	250°F (121°C) Maximum
Velocity Limits-Liquid	16 ft/sec. (4.9 m/sec.)	30 ft/sec. (9.1 m/sec.)
Cycle Test Requirements Valve Size - In. (mm)	AWWA Minimum Cycles	BRAY Resilient Seated Valves Cycles
3" (75) - 72" (1800)	1,000 - 10,000	5 - 10 TIMES GREATER THAN AWWA
Valve Components	AWWA C504 Specification	BRAY Resilient Seated Valves
Valve body	EXPOSED TO Media	ISOLATED FROM Media
Valve disc	EXPOSED TO Media (Ductile Iron with Stainless Steel Edge)	EXPOSED TO Media (NSF/FDA Approved Nylon 11 Coated Ductile Iron)
Valve stem	EXPOSED TO Media	ISOLATED FROM Media



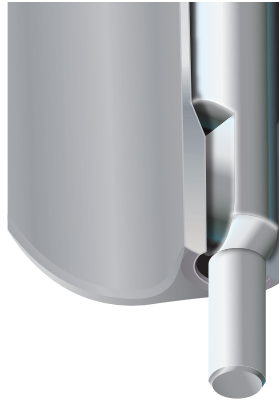
# Resilient Seated Butterfly Valves Sizes 2" – 96" (50mm - 2400mm)

## INTERNAL DISC/STEM CONNECTIONS

Bray offers three disc-to-stem connections, Double 'D', Splined and Double Key. These internal non-wetted connections eliminate typically exposed external disc-to-stem connections such as screws or taper pins which can:

- Result in leak paths, erosion, corrosion and vibration failures.
- Require difficult machining for disassembly.
- Require replacement of disc and stem upon failure, since both are matched for the life of the valve.

Disassembly of Bray's internal connection is performed by simply pulling the stem out of the disc. Bray's precision machining of the disc and the stem connection minimizes hysteresis and produces maximum strength engagements. All stem designs incorporate a blow-out proof feature.



The **DOUBLE 'D'** disc-to-stem connection features matched precision machined flats on the stem and in the disc.

Size 2" – 20" (50mm–500mm)

The **SPLINED** disc-to-stem connection features matched precision machined male splines in the stem and female in the disc.

Size 22" – 48" (550mm–1200mm)



The **DOUBLE KEYED** disc-to-stem connection features matched double keyways machined into the disc and stem. Keys engage the connection.

Size 52" – 96" (1300mm–2400mm)



- Body Styles:
  - Wafer and Lug  
Size 2" - 20" (50mm - 500mm)
  - Double Flanged  
Size 3" - 96" (80mm - 2400mm)
- NSF/ANSI 61 Certified valves
- Body and stem are isolated from line media.
- FDA approved Nylon 11 coating on disc resists corrosion, abrasion and adherence of contaminants. Nylon 11 coating is also available on bodies for salt air and corrosive environments.
- Smaller, lighter and a more cost effective solution compared to traditional AWWA butterfly valves.
- Flow capacity is 30% higher on average than traditional AWWA butterfly valves.
- EPDM seat compliant with FDA 21 CFR 177.2600.

**Sizes 2½" – 60" (65mm - 1500mm)**

- Wafer, Lug and Double Flanged Styles
- ANSI, DIN, BS and JIS flange patterns available
- ISO 5211 global standard
- Approvals/Compliance
  - NSF/ANSI 61- Potable water
  - CE
  - ABS
  - DNV

The Bray/McCannalok valves can be automated with direct mount (no couplers) Bray pneumatic and electric actuators. When compared to gate, globe, ball,

The Bray/McCannalok High Performance Valve delivers the highest quality and highest value available for your requirements.

Bray/McCannalok ANSI Class 150, 300 and 600 valves with lug bodies are rated for bidirectional dead-end service at the full differential pressure rating.

Bray/McCannalok valves are tested to API 598 standards, including both low pressure and high pressure bi-directional leakage tests.

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# Sanitary and PTFE Lined Butterfly Valves

Sizes 2" – 24" (50mm - 600mm)

## The Bray HPV PTFE High Performance Valve

- Wafer and Lug Styles
- PTFE, Conductive PTFE or UHMWPE Trim
- Rated for 150 psi (10.3 bar) differential pressure
- Excellent for the following applications:
  - Corrosive
  - High temperature
  - Abrasive
  - Digester gas

The Series 22/23 HPV line of butterfly valves sets the new standard of reliability and innovation. Extensive field research and engineering have developed this state-of-the-art design which provides excellent shutoff protection (bubble-tight shutoff) and high  $C_v$  values.

Actuator Mounting Flange and Stem Connection

Top Stem Bushing

Upper Stem Seal

Neck

Flange Location Holes

Blowout Proof Stem

Seal Capsule

Seat Energizer

Primary Seal

Body

Disc

Body Bidirectional Seals

Bearings

Seat

- Fully lined body and disc isolates all other valve parts from the media
- Thin disc profile dramatically reduces pressure drop/pump costs
- External polyester coating provides excellent corrosion and wear resistance
- Available with UHMWPE trim
- Available for sanitary and ultra-pure water requirements

# Actuators and Accessories

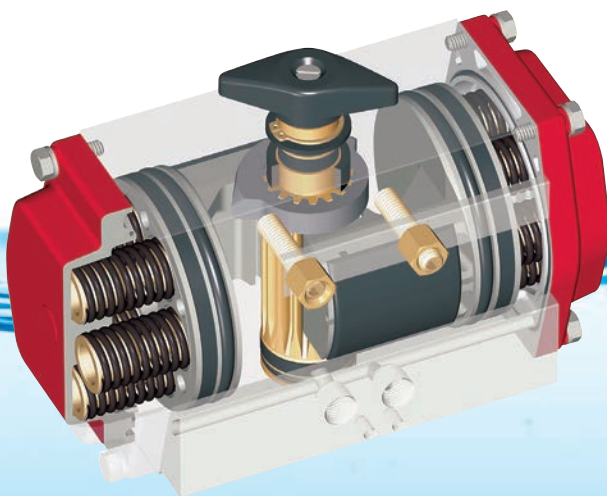
## Series 92/93 Pneumatic Actuators



Bray's Series 92/93 line of high performance and high quality pneumatic actuators combines styling, strength, compactness and simplicity of design to produce the best rotary actuator in the market today.

Engineering excellence and precision manufacturing have produced a modular product line with reduced overall size requirements and economic savings. In addition, all Bray Accessories are fully modular and directly mount to the actuator – providing flexibility and efficiency at reduced cost.

**SPRING RETURN** Bray's Series 93 spring return models employ a unique cartridge system for easy conversion from direct acting to spring return actuation.



**SERIES 63 3-WAY AND 4-WAY SOLENOID VALVES**



**SERIES 6A ELECTRO-PNEUMATIC POSITIONERS**

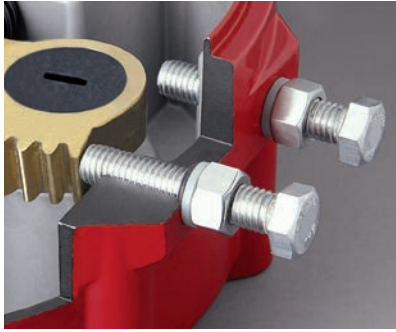


**SERIES 52 VALVE STATUS MONITORS**



**SERIES 50 VALVE STATUS MONITORS**





**STAINLESS STEEL  
MECHANICAL TRAVEL STOPS**



**INFINITELY ADJUSTABLE  
TRAVEL LIMIT CAMS**



**OPTIONAL TORQUE LIMITING  
SWITCH SYSTEM**



**SERVO OPERATION CAN  
BE CONFIGURED TO ACCEPT  
STANDARD INPUT SIGNALS**



**Series 70 Electric Actuators**

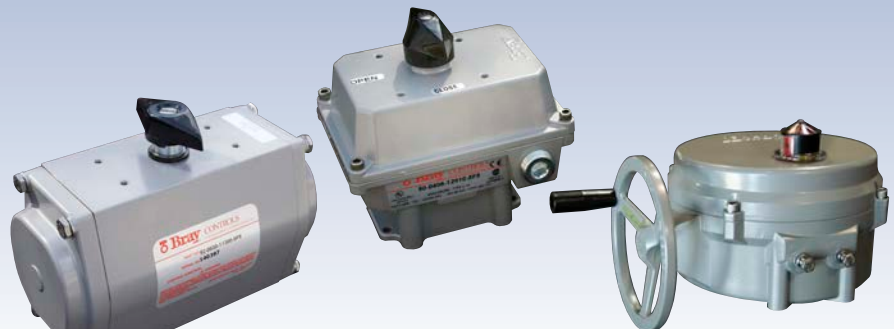
**RUGGED ELECTRIC ACTUATOR FOR ROTARY VALVES  
300 LB-IN [34 Nm] TO 18,000 LB-IN [2030 Nm] OUTPUT TORQUE**

Bray Controls' years of proven success in electric actuation, combined with innovative engineering, has produced the Series 70. The Series 70 features on-off or modulating control. This electric actuator for rotary valves delivers highly reliable service.

Bray's unique Control Center has many advantages over present industry standards including:

- UL, CSA and CE certification available
- Ease of customer field wiring directly to the terminal strip without interference from other components
- Simple and unique manual override handwheel system
- Lowest profile and lightest weight actuator on the market
- Simple finger or screw driver infinite adjustment of travel limit cams without interference from other components
- Highly visible valve status indicator
- Externally adjustable travel stops
- Captive cover bolts
- Components not requiring customer access are protected underneath the Power Center cover plate.

**SEACORR COATING AVAILABLE FOR CORROSIVE ENVIRONMENTS**



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## **Global Manufacturing, Service Around the Corner**

To serve you locally, each region maintains a  
factory certified sales and service network  
for all Bray International products.

▼ BRAY CONTROLS - CHINA - Office & Manufacturing



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