

HOLDFAST
FLUID POWER

Continental 

Hydraulic Crimp Specifications

V44

Last Updated on 1/16/2020

Crimpers included in this document

PC125/PC125RCD

PC150

PC150H

PC150HD

PC200/PC400/PC440/PC600/PC1000/PC1200

PC200/PC600/PC1000/PC1200

PC400/PC440/PC600/PC1000/PC1200

PC600/PC1000/PC1200

Please visit www.holdfastaust.com.au for updated crimp specifications.

Crimpers Included in this document:

PC125/PC125RCD		PC150		PC150H		PC150HD		PC200/PC400/PC440/PC600/PC1000/PC1200		PC200/PC600/PC1000/PC1200		PC400/PC440/PC600/PC1000/PC1200		PC600/PC1000/PC1200	
Mfg. Die Sets	ContiTech Die Sets	Mfg. Die Sets	ContiTech Die Sets	Mfg. Die Sets	ContiTech Die Sets	Mfg. Die Sets	ContiTech Die Sets	Mfg. Die Sets	ContiTech Die Sets	Mfg. Die Sets	ContiTech Die Sets	Mfg. Die Sets	ContiTech Die Sets	Mfg. Die Sets	ContiTech Die Sets
12 Black		12 Black		12 Black		12 Black		12 Black		12 Black		12 Black		23 Yellow	27 Brown
14 Red		14 Red		14 Red		14 Red		14 Red		14 Red		14 Red		31 Silver	34 Purple
16 Blue		16 Blue		16 Blue		16 Blue		16 Blue		16 Blue		16 Blue		78 Orange	
19 Green		19 Green		19 Green		19 Green		19 Green		19 Green		19 Green		PC200-78 Orange	
23 Yellow		23 Yellow		23 Yellow		23 Yellow		23 Yellow		23 Yellow		23 Yellow			
27 Brown		27 Brown		27 Brown		27 Brown		27 Brown		27 Brown		27 Brown			
31 Silver		31 Silver		31 Silver		31 Silver		31 Silver		31 Silver		31 Silver			
34		34		34		34		34		34		34			
34 Purple		34 Purple		34 Purple		34 Purple		34 Purple		34 Purple		34 Purple			
41 Orange		41 Orange		41 Orange		41 Orange		41 Orange		41 Orange		41 Orange			
45		45 Black		45 Black		45 Black		45		45		45			
43L Red		50 Black		50 Black		50 Black		50		45 Black		45 Black			
45 Black		50 Black		50 Black		50 Black		50 Black		50 Black		50 Black			
50 Black		8.5 Black		8.5 Black		8.5 Black		53		53 Black		53 Black			
8.5 Black		n/a		n/a		56		56		56 Black		56 Black			
n/a		PC150H-AC06, 14 mm		PC150H-AC06, 14 mm		56 Black		59		59		59			
PC125-31BOP		PC150-AC08, 18.49 mm		PC150H-AC08, 18.49 mm		8.5 Black		62 White		62 White		62 White			
PC125-AC06, 14 mm		PC150-AC12, 22.35 mm		PC150H-AC12, 22.35 mm		n/a		69 Pink		69 Pink		69 Pink			
PC125-AC08, 18.49 mm						PC150H-AC06, 14 mm		74		74		74			
PC125-AC12, 22.35 mm						PC150H-AC08, 18.49 mm		75		75		75			
						PC150H-AC12, 22.35 mm		78 Orange		78 Orange		78 Orange			
								8.5 Black		8.5 Black		8.5 Black			
								PC200-19BOP		PC200-19BOP		PC200-19BOP			
								PC200-23BOP		PC200-23BOP		PC200-23BOP			
								PC200-31BOP		PC200-31BOP		PC200-31BOP			
								PC200-39BOP		PC200-39BOP		PC200-39BOP			
								PC200-41BOP		PC200-41BOP		PC200-41BOP			
								PC200-50BOP-5K		PC200-50BOP-5K		PC200-50BOP-5K			
								PC200-62 White		PC200-62 White		PC200-62 White			
								PC200-AC06, 14 mm		PC200-AC06, 14 mm		PC200-AC06, 14 mm			
								PC200-AC08, 18.49 mm		PC200-AC08, 18.49 mm		PC200-AC08, 18.49 mm			
								PC200-AC12, 22.35 mm		PC200-AC12, 22.35 mm		PC200-AC12, 22.35 mm			

Please visit www.holdfastust.com.au for updated crimp specifications; revision V44.

SR1SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03 (Uni-Crimp Ferrule)	3/16	0.775	Non-Skive	Full	0.563	14.3	PC125/PC125RCD	12 Black	2.3
							PC150	12 Black	2.3
							PC150H	12 Black	230
							PC150HD	12 Black	230
							PC200/PC400/PC440/PC600/PC1000/PC1200	12 Black	2.3
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.665	16.9	PC125/PC125RCD	16 Blue	.9
							PC150	16 Blue	.9
							PC150H	16 Blue	90
							PC150HD	16 Blue	90
							PC200/PC400/PC440/PC600/PC1000/PC1200	16 Blue	.9
B2-***-05** (Ultra-Crimp Fitting)	5/16	0.868	Non-Skive	Full	0.780	19.8	PC125/PC125RCD	19 Green	.8
							PC150	19 Green	.8
							PC150H	19 Green	80
							PC150HD	19 Green	80
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	.8
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.6	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC150HD	19 Green	160
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.933	23.7	PC125/PC125RCD	23 Yellow	.7
							PC150	23 Yellow	.7
							PC150H	23 Yellow	70
							PC150HD	23 Yellow	70
							PC200/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	.7
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.122	28.5	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC150HD	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000/PC1200	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC150HD	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000/PC1200	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.2	PC125/PC125RCD	41 Orange	2.2
							PC125/PC125RCD	43L Red	.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	220
							PC150HD	41 Orange	220
PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	2.2							
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	1.992	50.6	PC125/PC125RCD	50 Black ¹	.6
							PC150	50 Black ²	.6
							PC150H	50 Black	60
							PC150HD	50 Black	60
							PC200/PC400/PC440/PC600/PC1000/PC1200	50 Black	.6
S4/B2-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.232	56.7	PC150	56 Black	.7
							PC150H	56 Black	70
							PC150HD	56 Black	70
							PC200/PC400/PC440/PC600/PC1000/PC1200	56 Black	.7
							PC200/PC400/PC440/PC600/PC1000/PC1200	69 Pink	1.2

1: 45 Degree elbows require spacer kit #20287002.

2: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

DR1SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.665	16.9	PC125/PC125RCD	16 Blue	.9
							PC150	16 Blue	.9
							PC150H	16 Blue	90
							PC150HD	16 Blue	90
							PC200/PC400/PC440/PC600/PC1000/PC1200	16 Blue	.9
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.6	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC150HD	19 Green	160
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.917	23.3	PC125/PC125RCD	23 Yellow	.3
							PC150	23 Yellow	.3
							PC150H	23 Yellow	30
							PC150HD	23 Yellow	30
							PC200/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	.3
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.122	28.5	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC150HD	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000/PC1200	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC150HD	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000/PC1200	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.2	PC125/PC125RCD	41 Orange	2.2
							PC125/PC125RCD	43L Red	.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	220
							PC150HD	41 Orange	220
							PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	2.2
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	1.992	50.6	PC125/PC125RCD	50 Black ¹	.6
							PC150	50 Black ²	.6
							PC150H	50 Black	60
							PC150HD	50 Black	60
							PC200/PC400/PC440/PC600/PC1000/PC1200	50 Black	.6
S4/B2-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.264	57.5	PC150	56 Black	1.5
							PC150H	56 Black	150
							PC150HD	56 Black	150
							PC200/PC400/PC440/PC600/PC1000/PC1200	56 Black	1.5
S4/B2-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.764	70.2	PC200/PC400/PC440/PC600/PC1000/PC1200	69 Pink	1.2

1: 45 Degree elbows require spacer kit #20287002.

2: 45 & 90 Degree elbows require spacer kit #20244965

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SR2SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, to +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03 (Uni-Crimp Ferrule)	3/16	0.775	Non-Skive	Full	0.606	15.4	PC125/PC125RCD	14 Red	1.4
							PC150	14 Red	1.4
							PC150H	14 Red	140
							PC150HD	14 Red	140
							PC200/PC400/PC440/PC600/PC1000/PC1200	14 Red	1.4
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.7	PC125/PC125RCD	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	170
							PC150HD	16 Blue	170
							PC200/PC400/PC440/PC600/PC1000/PC1200	16 Blue	1.7
B2-***-05** (Ultra-Crimp Fitting)	5/16	0.868	Non-Skive	Full	0.819	20.8	PC125/PC125RCD	19 Green	1.8
							PC150	19 Green	1.8
							PC150H	19 Green	180
							PC150HD	19 Green	180
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	1.8
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.846	21.5	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC150HD	19 Green	250
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	2.5
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.969	24.6	PC125/PC125RCD	23 Yellow	1.6
							PC150	23 Yellow	1.6
							PC150H	23 Yellow	160
							PC150HD	23 Yellow	160
							PC200/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	1.6
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.138	28.9	PC125/PC125RCD	27 Brown	1.9
							PC150	27 Brown	1.9
							PC150H	27 Brown	190
							PC150HD	27 Brown	190
							PC200/PC400/PC440/PC600/PC1000/PC1200	27 Brown	1.9
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.307	33.2	PC125/PC125RCD	31 Silver	2.2
							PC150	31 Silver	2.2
							PC150H	31 Silver	220
							PC150HD	31 Silver	220
							PC200/PC400/PC440/PC600/PC1000/PC1200	31 Silver	2.2
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.736	44.1	PC125/PC125RCD	41 Orange	3.1
							PC125/PC125RCD	43L Red	1.1
							PC150	41 Orange	3.1
							PC150H	41 Orange	310
							PC150HD	41 Orange	310
PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.1							
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.079	52.8	PC125/PC125RCD	50 Black ¹	2.8
							PC150	50 Black ²	2.8
							PC150H	50 Black	280
							PC150HD	50 Black ¹	280
							PC200/PC400/PC440/PC600/PC1000/PC1200	50 Black	2.8
S4/B2-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.343	59.5	PC150	56 Black	3.5
							PC150H	56 Black	350
							PC150HD	56 Black	350
							PC200/PC400/PC440/PC600/PC1000/PC1200	56 Black	3.5
							S4/B2-***-32** (Ultra-Crimp Fitting)	2	2.827

1: 45 Degree elbows require spacer kit #20287002.

2: 45 Degree elbows require spacer kit #20244965.

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DR2SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.713	18.1	PC125/PC125RCD	16 Blue	2.1
							PC150	16 Blue	2.1
							PC150H	16 Blue	210
							PC150HD	16 Blue	210
							PC200/PC400/PC440/PC600/PC1000/PC1200	16 Blue	2.1
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.866	22.0	PC125/PC125RCD	19 Green	3.0
							PC150	19 Green	3.0
							PC150H	19 Green	300
							PC150HD	19 Green	300
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	3.0
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.980	24.9	PC125/PC125RCD	23 Yellow	1.9
							PC150	23 Yellow	1.9
							PC150H	23 Yellow	190
							PC150HD	23 Yellow	190
							PC200/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	1.9
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.138	28.9	PC125/PC125RCD	27 Brown	1.9
							PC150	27 Brown	1.9
							PC150H	27 Brown	190
							PC150HD	27 Brown	190
							PC200/PC400/PC440/PC600/PC1000/PC1200	27 Brown	1.9
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.307	33.2	PC125/PC125RCD	31 Silver	2.2
							PC150	31 Silver	2.2
							PC150H	31 Silver	220
							PC150HD	31 Silver	220
							PC200/PC400/PC440/PC600/PC1000/PC1200	31 Silver	2.2
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.736	44.1	PC125/PC125RCD	41 Orange	3.1
							PC125/PC125RCD	43L Red	1.1
							PC150	41 Orange	3.1
							PC150H	41 Orange	310
							PC150HD	41 Orange	310
							PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.1
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.063	52.4	PC125/PC125RCD	50 Black ¹	2.4
							PC150	50 Black ²	2.4
							PC150H	50 Black	240
							PC150HD	50 Black	240
							PC200/PC400/PC440/PC600/PC1000/PC1200	50 Black	2.4
S4/B2-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.354	59.8	PC150	56 Black	3.8
							PC150H	56 Black	380
							PC150HD	56 Black	380
							PC200/PC400/PC440/PC600/PC1000/PC1200	56 Black	3.8
S4/B2-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.843	72.2	PC200/PC400/PC440/PC600/PC1000/PC1200	69 Pink	3.2

1: 45 Degree elbows require spacer kit #20287002.

2: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

LR2SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.713	18.1	PC125/PC125RCD	16 Blue	2.1
							PC150	16 Blue	2.1
							PC150H	16 Blue	210
							PC150HD	16 Blue	210
							PC200/PC400/PC440/PC600/PC1000/PC1200	16 Blue	2.1
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.854	21.7	PC125/PC125RCD	19 Green	2.7
							PC150	19 Green	2.7
							PC150H	19 Green	270
							PC150HD	19 Green	270
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	2.7
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.980	24.9	PC125/PC125RCD	23 Yellow	1.9
							PC150	23 Yellow	1.9
							PC150H	23 Yellow	190
							PC150HD	23 Yellow	190
							PC200/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	1.9
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.138	28.9	PC125/PC125RCD	27 Brown	1.9
							PC150	27 Brown	1.9
							PC150H	27 Brown	190
							PC150HD	27 Brown	190
							PC200/PC400/PC440/PC600/PC1000/PC1200	27 Brown	1.9
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.307	33.2	PC125/PC125RCD	31 Silver	2.2
							PC150	31 Silver	2.2
							PC150H	31 Silver	220
							PC150HD	31 Silver	220
							PC200/PC400/PC440/PC600/PC1000/PC1200	31 Silver	2.2
							PC200/PC600/PC1000/PC1200	31 Silver	2.2
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.736	44.1	PC125/PC125RCD	41 Orange	3.1
							PC125/PC125RCD	43L Red	1.1
							PC150	41 Orange	3.1
							PC150H	41 Orange	310
							PC150HD	41 Orange	310
							PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.1
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.087	53.0	PC125/PC125RCD	50 Black ¹	3.0
							PC150	50 Black ²	3.0
							PC150H	50 Black	300
							PC150HD	50 Black	300
							PC200/PC400/PC440/PC600/PC1000/PC1200	50 Black	3.0
S4/B2-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.339	59.4	PC150	56 Black	3.4
							PC150H	56 Black	340
							PC150HD	56 Black	340
							PC200/PC400/PC440/PC600/PC1000/PC1200	56 Black	3.4
S4/B2-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.835	72.0	PC200/PC400/PC440/PC600/PC1000/PC1200	69 Pink	3.0

1: 45 Degree elbows require spacer kit #20287002.

2: 45 & 90 Degree elbows require spacer kit #20244965

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SR16SC, XR16SC, ARC16SC

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.677	17.2	PC125/PC125RCD	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	120
							PC150HD	16 Blue	120
							PC200/PC400/PC440/PC600/PC1000/P C1200	16 Blue	1.2
B2-***-05** (Ultra-Crimp Fitting)	5/16	0.868	Non-Skive	Full	0.768	19.5	PC125/PC125RCD	19 Green	.5
							PC150	19 Green	.5
							PC150H	19 Green	50
							PC150HD	19 Green	50
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	.5
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.6	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC150HD	19 Green	160
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.945	24.0	PC125/PC125RCD	23 Yellow	1
							PC150	23 Yellow	1
							PC150H	23 Yellow	100
							PC150HD	23 Yellow	100
							PC200/PC400/PC440/PC600/PC1000/P C1200	23 Yellow	1
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.122	28.5	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC150HD	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000/P C1200	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC150HD	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000/P C1200	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.705	43.3	PC125/PC125RCD	41 Orange	2.3
							PC125/PC125RCD	43L Red	.3
							PC150	41 Orange	2.3
							PC150H	41 Orange	230
							PC150HD	41 Orange	230
PC200/PC400/PC440/PC600/PC1000/P C1200	41 Orange	2.3							
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	1.969	50.0	PC125/PC125RCD	45 Black ¹	5.0
							PC150	45 Black ²	5.0
							PC150H	45 Black	500
							PC150HD	45 Black ¹	500
							PC200/PC400/PC440/PC600/PC1000/P C1200	45	5.0
B2SC-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.224	56.5	PC150	56 Black ³	.5
							PC150H	56 Black ³	.5
							PC150HD	56 Black ³	.5
							PC200/PC400/PC440/PC600/PC1000/P C1200	56 Black ³	.5
							PC200/PC400/PC440/PC600/PC1000/P C1200	69 Pink	1.7

1: 45 Degree elbows require spacer kit #20287002 and this size requires two steps: step 1-crimp with die 50 setting 4.0; step 2- crimp with die 45 setting 5.0

2: 45 Degree elbows require spacer kit #20244965

3: Seleccion requires a New B2SC-***-24** Ultra Crimp Fitting from Conti. Please check for materials before starting the job

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

LR16SC

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.677	17.2	PC125/PC125RCD	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	120
							PC150HD	16 Blue	120
							PC200/PC400/PC440/PC600/PC1000/P C1200	16 Blue	1.2
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.6	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC150HD	19 Green	160
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.945	24.0	PC125/PC125RCD	23 Yellow	1
							PC150	23 Yellow	1
							PC150H	23 Yellow	100
							PC150HD	23 Yellow	100
							PC200/PC400/PC440/PC600/PC1000/P C1200	23 Yellow	1
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.122	28.5	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC150HD	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000/P C1200	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC150HD	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000/P C1200	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.705	43.3	PC125/PC125RCD	41 Orange	2.3
							PC125/PC125RCD	43L Red	.3
							PC150	41 Orange	2.3
							PC150H	41 Orange	230
							PC150HD	41 Orange	230
							PC200/PC400/PC440/PC600/PC1000/P C1200	41 Orange	2.3

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DR16SC

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.677	17.2	PC125/PC125RCD	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	120
							PC150HD	16 Blue	120
							PC200/PC400/PC440/PC600/PC1000/P C1200	16 Blue	1.2
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.6	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC150HD	19 Green	160
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.945	24.0	PC125/PC125RCD	23 Yellow	1
							PC150	23 Yellow	1
							PC150H	23 Yellow	100
							PC150HD	23 Yellow	100
							PC200/PC400/PC440/PC600/PC1000/P C1200	23 Yellow	1
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.150	29.2	PC125/PC125RCD	27 Brown	2.2
							PC150	27 Brown	2.2
							PC150H	27 Brown	220
							PC150HD	27 Brown	220
							PC200/PC400/PC440/PC600/PC1000/P C1200	27 Brown	2.2
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC150HD	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000/P C1200	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.705	43.3	PC125/PC125RCD	41 Orange	2.3
							PC125/PC125RCD	43L Red	.3
							PC150	41 Orange	2.3
							PC150H	41 Orange	230
							PC150HD	41 Orange	230
							PC200/PC400/PC440/PC600/PC1000/P C1200	41 Orange	2.3

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FPII

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.665	16.9	PC125/PC125RCD	16 Blue	.9
							PC150	16 Blue	.9
							PC150H	16 Blue	90
							PC150HD	16 Blue	90
							PC200/PC400/PC440/PC600/PC1000/P C1200	16 Blue	.9
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.799	20.3	PC125/PC125RCD	19 Green	1.3
							PC150	19 Green	1.3
							PC150H	19 Green	130
							PC150HD	19 Green	130
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	1.3
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.929	23.6	PC125/PC125RCD	23 Yellow	.6
							PC150	23 Yellow	.6
							PC150H	23 Yellow	60
							PC150HD	23 Yellow	60
							PC200/PC400/PC440/PC600/PC1000/P C1200	23 Yellow	.6
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.118	28.4	PC125/PC125RCD	27 Brown	1.4
							PC150	27 Brown	1.4
							PC150H	27 Brown	140
							PC150HD	27 Brown	140
							PC200/PC400/PC440/PC600/PC1000/P C1200	27 Brown	1.4
PC200/PC600/PC1000/PC1200	27 Brown	1.4							
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC150HD	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000/P C1200	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.689	42.9	PC125/PC125RCD	41 Orange	1.9
							PC150	41 Orange	1.9
							PC150H	41 Orange	190
							PC150HD	41 Orange	190
							PC200/PC400/PC440/PC600/PC1000/P C1200	41 Orange	1.9

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SCP3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.650	16.5	PC125/PC125RCD	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	50
							PC150HD	16 Blue	50
							PC200/PC400/PC440/PC600/PC1000/PC1200	16 Blue	.5
UCF11-04 (Uni-Crimp Ferrule)	1/4	0.869	Non-Skive	Full	0.642	16.3	PC125/PC125RCD	16 Blue	.3
							PC150	16 Blue	.3
							PC150H	16 Blue	30
							PC150HD	16 Blue	30
							PC200/PC400/PC440/PC600/PC1000/PC1200	16 Blue	.3
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.783	19.9	PC125/PC125RCD	19 Green	.9
							PC150	19 Green	.9
							PC150H	19 Green	90
							PC150HD	19 Green	90
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	.9
UCF11-06 (Uni-Crimp Ferrule)	3/8	1.006	Non-Skive	Full	0.783	19.9	PC125/PC125RCD	19 Green	.9
							PC150	19 Green	.9
							PC150H	19 Green	90
							PC150HD	19 Green	90
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	.9
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.933	23.7	PC125/PC125RCD	23 Yellow	.7
							PC150	23 Yellow	.7
							PC150H	23 Yellow	70
							PC150HD	23 Yellow	70
							PC200/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	.7
							PC400/PC440/PC600/PC1000/PC1200	23 Yellow	.7
							PC125/PC125RCD	19 Green	4.1
UCF10-08 (Uni-Crimp Ferrule)	1/2	1.041	Non-Skive	Full	0.909	23.1	PC150	19 Green	4.1
							PC150H	19 Green	410
							PC150HD	19 Green	410
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	4.1
							PC125/PC125RCD	27 Brown	1.5
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.122	28.5	PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC150HD	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000/PC1200	27 Brown	1.5
							PC125/PC125RCD	27 Brown	1.5
UCF10-10 (Uni-Crimp Ferrule)	5/8	1.147	Non-Skive	Full	1.122	28.5	PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC150HD	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000/PC1200	27 Brown	1.5
							PC125/PC125RCD	31 Silver	1.3
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC150HD	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000/PC1200	31 Silver	1.3
							PC125/PC125RCD	31 Silver	1.3
UCF10-12 (Uni-Crimp Ferrule)	3/4	1.237	Non-Skive	Full	1.272	32.3	PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC150HD	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000/PC1200	31 Silver	1.3
							PC400/PC440/PC600/PC1000/PC1200	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.2	PC125/PC125RCD	41 Orange	2.2
							PC125/PC125RCD	43L Red	.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	220
							PC150HD	41 Orange	220
							PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	2.2

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ACP3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.650	16.5	PC125/PC125RCD	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	50
							PC150HD	16 Blue	50
							PC200/PC400/PC440/PC600/PC1000/PC1200	16 Blue	.5
UCF11-04 (Uni-Crimp Ferrule)	1/4	0.869	Non-Skive	Full	0.650	16.5	PC125/PC125RCD	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	50
							PC150HD	16 Blue	50
							PC200/PC400/PC440/PC600/PC1000/PC1200	16 Blue	.5
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.783	19.9	PC125/PC125RCD	19 Green	.9
							PC150	19 Green	.9
							PC150H	19 Green	90
							PC150HD	19 Green	90
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	.9
UCF11-06 (Uni-Crimp Ferrule)	3/8	1.006	Non-Skive	Full	0.783	19.9	PC125/PC125RCD	19 Green	.9
							PC150	19 Green	.9
							PC150H	19 Green	90
							PC150HD	19 Green	90
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	.9
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.929	23.6	PC125/PC125RCD	23 Yellow	.6
							PC150	23 Yellow	.6
							PC150H	23 Yellow	60
							PC150HD	23 Yellow	60
							PC200/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	.6
UCF10-08 (Uni-Crimp Ferrule)	1/2	1.041	Non-Skive	Full	0.909	23.1	PC125/PC125RCD	19 Green	4.1
							PC150	19 Green	4.1
							PC150H	19 Green	410
							PC150HD	19 Green	410
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	4.1
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.122	28.5	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC150HD	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000/PC1200	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC150HD	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000/PC1200	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.728	43.9	PC125/PC125RCD	41 Orange	2.9
							PC125/PC125RCD	43L Red	.9
							PC150	41 Orange	2.9
							PC150H	41 Orange	290
							PC150HD	41 Orange	290
							PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	2.9

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XCP3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.650	16.5	PC125/PC125RCD	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	50
							PC150HD	16 Blue	50
							PC200/PC400/PC440/PC600/PC1000/P C1200	16 Blue	.5
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.783	19.9	PC125/PC125RCD	19 Green	.9
							PC150	19 Green	.9
							PC150H	19 Green	90
							PC150HD	19 Green	90
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	.9
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.933	23.7	PC125/PC125RCD	23 Yellow	.7
							PC150	23 Yellow	.7
							PC150H	23 Yellow	70
							PC150HD	23 Yellow	70
							PC200/PC400/PC440/PC600/PC1000/P C1200	23 Yellow	.7
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.122	28.5	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC150HD	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000/P C1200	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC150HD	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000/P C1200	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.2	PC125/PC125RCD	41 Orange	2.2
							PC125/PC125RCD	43L Red	.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	220
							PC150HD	41 Orange	220
							PC200/PC400/PC440/PC600/PC1000/P C1200	41 Orange	2.2

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LCP3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.650	16.5	PC125/PC125RCD	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	50
							PC150HD	16 Blue	50
							PC200/PC400/PC440/PC600/PC1000/P C1200	16 Blue	.5
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.783	19.9	PC125/PC125RCD	19 Green	.9
							PC150	19 Green	.9
							PC150H	19 Green	90
							PC150HD	19 Green	90
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	.9
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.933	23.7	PC125/PC125RCD	23 Yellow	.7
							PC150	23 Yellow	.7
							PC150H	23 Yellow	70
							PC150HD	23 Yellow	70
							PC200/PC400/PC440/PC600/PC1000/P C1200	23 Yellow	.7

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XCP4, ACP4

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.677	17.2	PC125/PC125RCD	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	120
							PC150HD	16 Blue	120
							PC200/PC400/PC440/PC600/PC1000/P C1200	16 Blue	1.2
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.6	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC150HD	19 Green	160
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.945	24.0	PC125/PC125RCD	23 Yellow	1
							PC150	23 Yellow	1
							PC150H	23 Yellow	100
							PC150HD	23 Yellow	100
							PC200/PC400/PC440/PC600/PC1000/P C1200	23 Yellow	1
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.122	28.5	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC150HD	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000/P C1200	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.299	33.0	PC125/PC125RCD	31 Silver	2.0
							PC150	31 Silver	2.0
							PC150H	31 Silver	200
							PC150HD	31 Silver	200
							PC200/PC400/PC440/PC600/PC1000/P C1200	31 Silver	2.0

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

SR7, TR7, BR7

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
T7-***-02** (Ultra-Crimp Fitting)	1/8	0.562	Non-Skive	1/2	0.370	9.4	PC125/PC125RCD	8.5 Black	.9
							PC150	8.5 Black	.9
							PC150H	8.5 Black	90
							PC150HD	8.5 Black	90
							PC200/PC400/PC440/PC600/PC1000/P C1200	8.5 Black	.9
T7-***-03** (Ultra-Crimp Fitting)	3/16	0.781	Non-Skive	13/16	0.488	12.4	PC125/PC125RCD	12 Black	.4
							PC150	12 Black	.4
							PC150H	12 Black	40
							PC150HD	12 Black	40
							PC200/PC400/PC440/PC600/PC1000/P C1200	12 Black	.4
T7-***-04** (Ultra-Crimp Fitting)	1/4	1.063	Non-Skive	15/16	0.568	14.4	PC125/PC125RCD	14 Red	.4
							PC150	14 Red	.4
							PC150H	14 Red	40
							PC150HD	14 Red	40
							PC200/PC400/PC440/PC600/PC1000/P C1200	14 Red	.4
T7-***-05** (Ultra-Crimp Fitting)	5/16	1.063	Non-Skive	7/8	0.631	16.0	PC125/PC125RCD	14 Red	2.0
							PC150	14 Red	2.0
							PC150H	14 Red	200
							PC150HD	14 Red	200
							PC200/PC400/PC440/PC600/PC1000/P C1200	14 Red	2.0
T7-***-06** (Ultra-Crimp Fitting)	3/8	1.250	Non-Skive	1 1/8	0.694	17.6	PC125/PC125RCD	16 Blue	1.6
							PC150	16 Blue	1.6
							PC150H	16 Blue	160
							PC150HD	16 Blue	160
							PC200/PC400/PC440/PC600/PC1000/P C1200	16 Blue	1.6
T7-***-08** (Ultra-Crimp Fitting)	1/2	1.500	Non-Skive	1 1/16	0.848	21.5	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC150HD	19 Green	250
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	2.5
T7-***-12** (Ultra-Crimp Fitting)	3/4	1.687	Non-Skive	1 3/8	1.110	28.2	PC125/PC125RCD	27 Brown	1.2
							PC150	27 Brown	1.2
							PC150H	27 Brown	120
							PC150HD	27 Brown	120
							PC200/PC400/PC440/PC600/PC1000/P C1200	27 Brown	1.2
T7-***-16** (Ultra-Crimp Fitting)	1	2.250	Non-Skive	1 23/32	1.360	34.5	PC125/PC125RCD	34 Purple	.5
							PC150	34 Purple	.5
							PC150H	34 Purple	50
							PC150HD	34 Purple	50
							PC200/PC400/PC440/PC600/PC1000/P C1200	34 Purple	.5

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

NR7

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
T7-***-02** (Ultra-Crimp Fitting)	1/8	0.562	Non-Skive	1/2	0.358	9.1	PC125/PC125RCD	8.5 Black	.6
							PC150	8.5 Black	.6
							PC150H	8.5 Black	60
							PC150HD	8.5 Black	60
							PC200/PC400/PC440/PC600/PC1000/PC1200	8.5 Black	.6
T7-***-03** (Ultra-Crimp Fitting)	3/16	0.781	Non-Skive	13/16	0.478	12.1	PC125/PC125RCD	12 Black	.1
							PC150	12 Black	.1
							PC150H	12 Black	10
							PC150HD	12 Black	10
							PC200/PC400/PC440/PC600/PC1000/PC1200	12 Black	.1
T7-***-04** (Ultra-Crimp Fitting)	1/4	1.063	Non-Skive	15/16	0.543	13.8	PC125/PC125RCD	12 Black	1.8
							PC150	12 Black	1.8
							PC150H	12 Black	180
							PC150HD	12 Black	180
							PC200/PC400/PC440/PC600/PC1000/PC1200	12 Black	1.8
T7-***-05** (Ultra-Crimp Fitting)	5/16	1.063	Non-Skive	7/8	0.630	16.0	PC125/PC125RCD	14 Red	2
							PC150	14 Red	2
							PC150H	14 Red	200
							PC150HD	14 Red	200
							PC200/PC400/PC440/PC600/PC1000/PC1200	14 Red	2
T7-***-06** (Ultra-Crimp Fitting)	3/8	1.250	Non-Skive	1 1/8	0.675	17.2	PC125/PC125RCD	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	120
							PC150HD	16 Blue	120
							PC200/PC400/PC440/PC600/PC1000/PC1200	16 Blue	1.2
T7-***-08** (Ultra-Crimp Fitting)	1/2	1.500	Non-Skive	1 1/16	0.825	21.0	PC125/PC125RCD	19 Green	2.0
							PC150	19 Green	2.0
							PC150H	19 Green	200
							PC150HD	19 Green	200
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	2.0
T7-***-12** (Ultra-Crimp Fitting)	3/4	1.687	Non-Skive	1 3/8	1.080	27.4	PC125/PC125RCD	27 Brown	.4
							PC150	27 Brown	.4
							PC150H	27 Brown	40
							PC150HD	27 Brown	40
							PC200/PC400/PC440/PC600/PC1000/PC1200	27 Brown	.4
T7-***-16** (Ultra-Crimp Fitting)	1	2.250	Non-Skive	1 23/32	1.354	34.4	PC125/PC125RCD	34 Purple	.4
							PC150	34 Purple	.4
							PC150H	34 Purple	40
							PC150HD	34 Purple	40
							PC200/PC400/PC440/PC600/PC1000/PC1200	34 Purple	.4
							PC600/PC1000/PC1200	34 Purple	.4

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

SR8, TR8, NR8

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
T8-***-03** (Ultra-Crimp Fitting)	3/16	0.781	Non-Skive	5/8	0.522	13.3	PC125/PC125RCD	12 Black	1.3
							PC150	12 Black	1.3
							PC150H	12 Black	130
							PC150HD	12 Black	130
							PC200/PC400/PC440/PC600/PC1000/P C1200	12 Black	1.3
T8-***-04** (Ultra-Crimp Fitting)	1/4	1.063	Non-Skive	15/16	0.655	16.6	PC200/PC600/PC1000/PC1200	12 Black	1.3
							PC125/PC125RCD	16 Blue	.6
							PC150	16 Blue	.6
							PC150H	16 Blue	60
							PC150HD	16 Blue	60
T8-***-06** (Ultra-Crimp Fitting)	3/8	1.250	Non-Skive	1 1/8	0.770	19.6	PC200/PC400/PC440/PC600/PC1000/P C1200	16 Blue	.6
							PC125/PC125RCD	19 Green	.6
							PC150	19 Green	.6
							PC150H	19 Green	60
							PC150HD	19 Green	60
T8-***-08** (Ultra-Crimp Fitting)	1/2	1.500	Non-Skive	1 1/4	0.900	22.9	PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	.6
							PC125/PC125RCD	19 Green	3.9
							PC150	19 Green	3.9
							PC150H	19 Green	390
							PC150HD	19 Green	390

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

SR18

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
T7-***-04** (Ultra-Crimp Fitting)	1/4	1.063	Non-Skive	15/16	0.543	13.8	PC125/PC125RCD	12 Black	1.8
							PC150	12 Black	1.8
							PC150H	12 Black	180
							PC150HD	12 Black	180
							PC200/PC400/PC440/PC600/PC1000/P C1200	12 Black	1.8
T7-***-05** (Ultra-Crimp Fitting)	5/16	1.063	Non-Skive	7/8	0.630	16.0	PC125/PC125RCD	14 Red	2
							PC150	14 Red	2
							PC150H	14 Red	200
							PC150HD	14 Red	200
							PC200/PC400/PC440/PC600/PC1000/P C1200	14 Red	2
T7-***-06** (Ultra-Crimp Fitting)	3/8	1.250	Non-Skive	1 1/8	0.675	17.2	PC125/PC125RCD	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	120
							PC150HD	16 Blue	120
							PC200/PC400/PC440/PC600/PC1000/P C1200	16 Blue	1.2
T7-***-08** (Ultra-Crimp Fitting)	1/2	1.500	Non-Skive	1 3/16	0.860	21.8	PC125/PC125RCD	19 Green	2.8
							PC150	19 Green	2.8
							PC150H	19 Green	280
							PC150HD	19 Green	280
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	2.8

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

SR12

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/- 0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
S4-***-06** (Ultra-Crimp Fitting)	3/8	0.926	Non-Skive	Full	0.953	24.2	PC125/PC125RCD	23 Yellow	1.2
							PC150	23 Yellow	1.2
							PC150H	23 Yellow	120
							PC150HD	23 Yellow	120
							PC200/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	1.2
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.260	Non-Skive	Full	1.047	26.6	PC125/PC125RCD	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	360
							PC150HD	23 Yellow	360
							PC200/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	3.6
S4-***-08** (Ultra-Crimp Fitting)	1/2	1.140	Non-Skive	Full	1.118	28.4	PC125/PC125RCD	27 Brown	1.4
							PC150	27 Brown	1.4
							PC150H	27 Brown	140
							PC150HD	27 Brown	140
							PC200/PC400/PC440/PC600/PC1000/PC1200	27 Brown	1.4
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.150	29.2	PC125/PC125RCD	27 Brown	2.2
							PC150	27 Brown	2.2
							PC150H	27 Brown	220
							PC150HD	27 Brown	220
							PC200/PC400/PC440/PC600/PC1000/PC1200	27 Brown	2.2
S4-***-10** (Ultra-Crimp Fitting)	5/8	1.226	Non-Skive	Full	1.276	32.4	PC125/PC125RCD	31 Silver	1.4
							PC150	31 Silver	1.4
							PC150H	31 Silver	140
							PC150HD	31 Silver	140
							PC200/PC400/PC440/PC600/PC1000/PC1200	31 Silver	1.4
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.276	Non-Skive	Full	1.323	33.6	PC125/PC125RCD	31 Silver	2.6
							PC150	31 Silver	2.6
							PC150H	31 Silver	260
							PC150HD	31 Silver	260
							PC200/PC400/PC440/PC600/PC1000/PC1200	31 Silver	2.6
S4-***-12** (Ultra-Crimp Fitting)	3/4	1.332	Non-Skive	Full	1.429	36.3	PC125/PC125RCD	34 Purple	2.3
							PC150	34 Purple	2.3
							PC150H	34 Purple	230
							PC150HD	34 Purple	230
							PC200/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.425	36.2	PC125/PC125RCD	34 Purple	2.2
							PC150	34 Purple	2.2
							PC150H	34 Purple	220
							PC150HD	34 Purple	220
							PC200/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.2
S4-***-16** (Ultra-Crimp Fitting)	1	1.605	Non-Skive	Full	1.728	43.9	PC125/PC125RCD	41 Orange	2.9
							PC125/PC125RCD	43L Red	.9
							PC150	41 Orange	2.9
							PC150H	41 Orange	290
							PC150HD	41 Orange	290
PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	2.9							
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.740	44.2	PC125/PC125RCD	43L Red	1.2
							PC150	41 Orange	3.2
							PC150H	41 Orange	320
							PC150HD	41 Orange	320
							PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.2
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.185	55.5	PC200/PC400/PC440/PC600/PC1000/PC1200	53 Black	2.5
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.055	52.2	PC125/PC125RCD	50 Black ¹	2.2
							PC150	50 Black ²	2.2
							PC150H	50 Black	220
							PC150HD	50 Black	220
							PC200/PC400/PC440/PC600/PC1000/PC1200	50 Black	2.2
S4/B2-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.339	59.4	PC150	56 Black	3.4
							PC150H	56 Black	340
							PC150HD	56 Black	340
							PC200/PC400/PC440/PC600/PC1000/PC1200	56 Black	3.4
							PC200/PC400/PC440/PC600/PC1000/PC1200	56 Black	3.4
S4/B2-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.858	72.6	PC200/PC400/PC440/PC600/PC1000/PC1200	69 Pink	3.6

1: 45 Degree elbows require spacer kit #20287002. 2: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

ARC12

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
S4-***-06** (Ultra-Crimp Fitting)	3/8	0.926	Non-Skive	Full	0.953	24.2	PC125/PC125RCD	23 Yellow	1.2
							PC150	23 Yellow	1.2
							PC150H	23 Yellow	120
							PC150HD	23 Yellow	120
							PC200/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	1.2
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.260	Non-Skive	Full	1.047	26.6	PC125/PC125RCD	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	360
							PC150HD	23 Yellow	360
							PC200/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	3.6
S4-***-08** (Ultra-Crimp Fitting)	1/2	1.140	Non-Skive	Full	1.126	28.6	PC125/PC125RCD	27 Brown	1.6
							PC150	27 Brown	1.6
							PC150H	27 Brown	160
							PC150HD	27 Brown	160
							PC200/PC400/PC440/PC600/PC1000/PC1200	27 Brown	1.6
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.150	29.2	PC125/PC125RCD	27 Brown	2.2
							PC150	27 Brown	220
							PC150H	27 Brown	2.2
							PC150HD	27 Brown	2.2
							PC200/PC400/PC440/PC600/PC1000/PC1200	27 Brown	2.2
S4-***-10** (Ultra-Crimp Fitting)	5/8	1.226	Non-Skive	Full	1.276	32.4	PC125/PC125RCD	31 Silver	1.4
							PC150	31 Silver	1.4
							PC150H	31 Silver	140
							PC150HD	31 Silver	140
							PC200/PC400/PC440/PC600/PC1000/PC1200	31 Silver	1.4
S4-***-12** (Ultra-Crimp Fitting)	3/4	1.332	Non-Skive	Full	1.429	36.3	PC125/PC125RCD	34 Purple	2.3
							PC150	34 Purple	2.3
							PC150H	34 Purple	230
							PC150HD	34 Purple	230
							PC200/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.332	Non-Skive	Full	1.425	36.2	PC125/PC125RCD	34 Purple	2.2
							PC150	34 Purple	2.2
							PC150H	34 Purple	220
							PC150HD	34 Purple	220
							PC200/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.2
S4-***-16** (Ultra-Crimp Fitting)	1	1.605	Non-Skive	Full	1.728	43.9	PC125/PC125RCD	43L Red	.9
							PC125/PC125RCD	41 Orange	2.9
							PC150	41 Orange	2.9
							PC150H	41 Orange	290
							PC150HD	41 Orange	290
PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	2.9							
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.740	44.2	PC125/PC125RCD	43L Red	1.2
							PC150	41 Orange	3.2
							PC150H	41 Orange	320
							PC150HD	41 Orange	320
							PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.2
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.185	55.5	PC200/PC400/PC440/PC600/PC1000/PC1200	53 Black	2.5
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.055	52.2	PC125/PC125RCD	50 Black ¹	2.2
							PC150	50 Black ²	2.2
							PC150H	50 Black	220
							PC150HD	50 Black	220
							PC200/PC400/PC440/PC600/PC1000/PC1200	50 Black	2.2
S4/B2-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.339	59.4	PC150	56 Black	3.4
							PC150H	56 Black	340
							PC150HD	56 Black	340
							PC200/PC400/PC440/PC600/PC1000/PC1200	56 Black	3.4
							S4/B2-***-32** (Ultra-Crimp Fitting)	2	2.827

1: 45 Degree elbows require spacer kit #20287002.

2: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

SR13

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting																		
							INCH	MM																					
DGF1-12 (Dual-Grip Ferrule)	3/4	2.247	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.343	34.1	PC150	31 Silver	3.1																		
									PC150H	31 Silver	310																		
									PC150HD	31 Silver	310																		
									PC200/PC400/PC440/PC600/PC1000/PC1200	31 Silver	3.1																		
S6-***-12** (Ultra-Crimp Fitting)	3/4	1.924	Non-Skive			Full	1.469	37.3	PC150	34 Purple	3.3																		
									PC150H	34 Purple	330																		
									PC150HD	34 Purple	330																		
									PC200/PC400/PC440/PC600/PC1000/PC1200	34 Purple	3.3																		
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive			Full	1.425	36.2	PC125/PC125RCD	34 Purple	2.2																		
									PC150	34 Purple	2.2																		
									PC150H	34 Purple	220																		
									PC150HD	34 Purple	220																		
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.661	42.2	PC150	41 Orange	1.2																		
									PC150H	41 Orange	120																		
									PC150HD	41 Orange	120																		
									PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	1.2																		
S6-***-16** (Ultra-Crimp Fitting)	1	2.225	Non-Skive			Full	1.717	43.6	PC150	41 Orange	2.6																		
									PC150H	41 Orange	260																		
									PC150HD	41 Orange	260																		
									PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	2.6																		
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.736	44.1	PC125/PC125RCD	43L Red	1.1																		
									PC150	41 Orange	3.1																		
									PC150H	41 Orange	310																		
									PC150HD	41 Orange	310																		
DGF2-20 (Dual-Grip Ferrule)	1 1/4	3.270	Internal & External Skive	27/32 (0.846)	2 - 29/32 (2.913)	Full	2.197	55.8	PC200/PC400/PC440/PC600/PC1000/PC1200	53 Black	2.8																		
									S6-***-20** (Ultra-Crimp Fitting)	1 1/4	3.471	Non-Skive			Full	2.264	57.5	PC200/PC400/PC440/PC600/PC1000/PC1200	56 Black	1.5									
																		SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive			Full	2.256	57.3	PC150HD	56 ¹	130
																											PC200/PC400/PC440/PC600/PC1000/PC1200	56 Black	1.3
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.528	64.2																			PC200/PC400/PC440/PC600/PC1000/PC1200	62 White	2.2
									S6-***-24** (Ultra-Crimp Fitting)	1 1/2	2.975	Non-Skive			Full	2.543	64.6	PC200/PC400/PC440/PC600/PC1000/PC1200	62 White	2.6									
																		SE-***-24** (Ultra-Crimp Fitting)	1 1/2	3.081	Non-Skive			Full	2.551	64.8	PC200/PC400/PC440/PC600/PC1000/PC1200	62 White	2.8
DGF2-32 (Dual-Grip Ferrule)	2	3.600	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	3.189	81.0	PC200/PC600/PC1000/PC1200	78 Orange	3																		
S6-***-32** (Ultra-Crimp Fitting)	2	3.602	Non-Skive			Full	3.102	78.8	PC200/PC400/PC440/PC600/PC1000/PC1200	75	3.8																		

1: Selection requires a 110 mm long Die Set. Please check for materials before starting the job.

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

ARC13

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
S6-***-12** (Ultra-Crimp Fitting)	3/4	1.924	Non-Skive			Full	1.457	37.0	PC150	34 Purple	3
									PC150H	34 Purple	300
									PC150HD	34 Purple	300
									PC200/PC400/PC440/PC600/PC1000/PC1200	34 Purple	3.0
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.924	Non-Skive			Full	1.433	36.4	PC125/PC125RCD	34 Purple	2.4
									PC150	34 Purple	2.4
									PC150H	34 Purple	240
									PC150HD	34 Purple	240
									PC200/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.4
S6-***-16** (Ultra-Crimp Fitting)	1	2.225	Non-Skive			Full	1.717	43.6	PC150	41 Orange	2.6
									PC150H	41 Orange	260
									PC150HD	41 Orange	260
									PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	2.6
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.736	44.1	PC125/PC125RCD	43L Red	1.1
									PC150	41 Orange	3.1
									PC150H	41 Orange	310
									PC150HD	41 Orange	310
									PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.1
S6-***-20** (Ultra-Crimp Fitting)	1 1/4	3.471	Non-Skive			Full	2.276	57.8	PC200/PC400/PC440/PC600/PC1000/PC1200	56 Black	1.8
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive			Full	2.256	57.3	PC150HD	56 ¹	130
									PC200/PC400/PC440/PC600/PC1000/PC1200	56 Black	1.3
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.504	63.6	PC200/PC400/PC440/PC600/PC1000/PC1200	62 White	1.6
SE-***-24** (Ultra-Crimp Fitting)	1 1/2	3.081	Non-Skive			Full	2.551	64.8	PC200/PC400/PC440/PC600/PC1000/PC1200	62 White	2.8

1: Selection requires a 110 mm long Die Set. Please check for materials before starting the job.

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

SR15

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
DGF1-12 (Dual-Grip Ferrule)	3/4	2.247	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.339	34.0	PC150	31 Silver	3
									PC150H	31 Silver	300
									PC150HD	31 Silver	300
									PC200/PC400/PC440/PC600/PC1000/PC1200	31 Silver	3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive			Full	1.433	36.4	PC125/PC125RCD	34 Purple	2.4
									PC150	34 Purple	2.4
									PC150H	34 Purple	240
									PC150HD	34 Purple	240
									PC200/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.4
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.669	42.4	PC150	41 Orange	1.4
									PC150H	41 Orange	140
									PC150HD	41 Orange	140
									PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	1.4
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.732	44.0	PC125/PC125RCD	43L	1
									PC150	41 Orange	3.0
									PC150H	41 Orange	300
									PC150HD	41 Orange	300
									PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.0
DGF2-20 (Dual-Grip Ferrule)	1 1/4	3.270	Internal & External Skive	27/32 (0.846)	2 - 29/32 (2.913)	Full	2.165	55.0	PC200/PC400/PC440/PC600/PC1000/PC1200	53 Black	2.0
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive			Full	2.213	56.2	PC200/PC400/PC440/PC600/PC1000/PC1200	53 Black	3.2
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.551	64.8	PC200/PC400/PC440/PC600/PC1000/PC1200	62 White	2.8
SE-***-24** (Ultra-Crimp Fitting)	1 1/2	3.081	Non-Skive			Full	2.539	64.5	PC200/PC400/PC440/PC600/PC1000/PC1200	62 White	2.5

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

ARC15

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.433	36.4	PC125/PC125RCD	34 Purple	2.4
							PC150	34 Purple	2.4
							PC150H	34 Purple	240
							PC150HD	34 Purple	240
							PC200/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.4
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.732	44.0	PC150	41 Orange	3.0
							PC150H	41 Orange	300
							PC150HD	41 Orange	300
							PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.0

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

S4SP

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.260	Non-Skive			Full	1.071	27.2	PC125/PC125RCD	27 Brown	.2
									PC150	27 Brown	.2
									PC150H	27 Brown	20
									PC150HD	27 Brown	20
									PC200/PC400/PC440/PC600/PC1000/P C1200	27 Brown	.2
									PC600/PC1000/PC1200	27 Brown	.2
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive			Full	1.157	29.4	PC125/PC125RCD	27 Brown	2.4
									PC150	27 Brown	2.4
									PC150H	27 Brown	240
									PC150HD	27 Brown	240
									PC200/PC400/PC440/PC600/PC1000/P C1200	27 Brown	2.4
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.276	Non-Skive			Full	1.307	33.2	PC125/PC125RCD	31 Silver	2.2
									PC150	31 Silver	2.2
									PC150H	31 Silver	220
									PC150HD	31 Silver	220
									PC200/PC400/PC440/PC600/PC1000/P C1200	31 Silver	2.2
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive			Full	1.425	36.2	PC125/PC125RCD	34 Purple	2.2
									PC150	34 Purple	2.2
									PC150H	34 Purple	220
									PC150HD	34 Purple	220
									PC200/PC400/PC440/PC600/PC1000/P C1200	34 Purple	2.2
DGF1-12 (Dual-Grip Ferrule)	3/4	2.247	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.350	34.3	PC125/PC125RCD	31 Silver	3.3
									PC150	31 Silver	3.3
									PC150H	31 Silver	330
									PC150HD	31 Silver	330
									PC200/PC400/PC440/PC600/PC1000/P C1200	31 Silver	3.3
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.654	42.0	PC150	41 Orange	1
									PC150H	41 Orange	100
									PC150HD	41 Orange	100
									PC200/PC400/PC440/PC600/PC1000/P C1200	41 Orange	1
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.756	44.6	PC125/PC125RCD	43L Red	1.6
									PC150	41 Orange	3.6
									PC150H	41 Orange	360
									PC150HD	41 Orange	360
									PC200/PC400/PC440/PC600/PC1000/P C1200	41 Orange	3.6

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

S4SH

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/- 0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
DGF1-12 (Dual-Grip Ferrule)	3/4	2.247	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.299	33.0	PC150	31 Silver	2
									PC150H	31 Silver	200
									PC150HD	31 Silver	200
									PC200/PC400/PC440/PC600/PC1000/PC1200	31 Silver	2
S6-***-12** (Ultra-Crimp Fitting)	3/4	1.924	Non-Skive			Full	1.457	37.0	PC150	34 Purple	3
									PC150H	34 Purple	300
									PC150HD	34 Purple	300
									PC200/PC400/PC440/PC600/PC1000/PC1200	34 Purple	3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non Skive			Full	1.441	36.6	PC125/PC125RCD	34 Purple	2.6
									PC150	34 Purple	2.6
									PC150H	34 Purple	260
									PC150HD	34 Purple	260
PC200/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.6									
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.661	42.2	PC150	41 Orange	1.2
									PC150H	41 Orange	120
									PC150HD	41 Orange	120
									PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	1.2
S6-***-16** (Ultra-Crimp Fitting)	1	2.225	Non-Skive			Full	1.748	44.4	PC150	41 Orange	3.4
									PC150H	41 Orange	340
									PC150HD	41 Orange	340
									PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.4
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.732	44.0	PC125/PC125RCD	43L Red	1.0
									PC150	41 Orange	3.0
									PC150H	41 Orange	300
									PC150HD	41 Orange	300
PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.0									
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive			Full	2.102	53.4	PC150HD	50 ¹	340
									PC200/PC400/PC440/PC600/PC1000/PC1200	50 Black	3.4
DGF1-20 (Dual-Grip Ferrule)	1 1/4	3.269	Internal & External Skive	27/32 (0.846)	2 - 29/32 (2.913)	Full	2.016	51.2	PC150	50 Black ²	1.2
									PC200/PC400/PC440/PC600/PC1000/PC1200	50 Black	1.2
S6-***-20** (Ultra-Crimp Fitting)	1 1/4	3.471	Non-Skive			Full	2.110	53.6	PC200/PC400/PC440/PC600/PC1000/PC1200	50 Black	3.6
DGF1-24 (Dual-Grip Ferrule)	1 1/2	3.490	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.217	56.3	PC200/PC400/PC440/PC600/PC1000/PC1200	53 Black	3.3
SG-***-24** (Ultra-Crimp Fitting)	1 1/2	3.091	Non-Skive			Full	2.394	60.8	PC200/PC400/PC440/PC600/PC1000/PC1200	56 Black	4.8
DGF1-32 (Dual-Grip Ferrule)	2	3.626	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	2.874	73.0	PC200/PC400/PC440/PC600/PC1000/PC1200	69 Pink	4.0
SG-***-32** (Ultra-Crimp Fitting)	2	3.087	Non-Skive			Full	2.953	75.0	PC200/PC400/PC440/PC600/PC1000/PC1200	74	1.0

1: Selection requires a 110 mm long Die Set. Please check for materials before starting the job.

2: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.holdfastust.com.au for updated crimp specifications; revision V44.

XCP3S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.055	52.2	PC125/PC125RCD	50 Black ¹	2.2
							PC150	50 Black ²	2.2
							PC150H	50 Black	220
							PC150HD	50 Black ¹	220
							PC200/PC400/PC440/PC600/PC1000/P C1200	50 Black	2.2
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.185	55.5	PC150HD	53 ³	250
							PC200/PC400/PC440/PC600/PC1000/P C1200	53 Black	2.5
SG-***-24** (Ultra-Crimp Fitting)	1 1/2	3.091	Non-Skive	Full	2.425	61.6	PC200/PC400/PC440/PC600/PC1000/P C1200	59	2.6
SG-***-32** (Ultra-Crimp Fitting)	2	3.087	Non-Skive	Full	2.953	75.0	PC200/PC400/PC440/PC600/PC1000/P C1200	74	1.0

1: 45 Degree elbows require spacer kit #20287002. 2: 45 & 90 Degree elbows require spacer kit #20244965

3: Selection requires a 110 mm long Die Set. Please check for materials before starting the job.

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

XCP4S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.260	Non-Skive	Full	1.047	26.6	PC125/PC125RCD	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	360
							PC150HD	23 Yellow	360
							PC200/PC400/PC440/PC600/PC1000/P C1200	23 Yellow	3.6
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.150	29.2	PC125/PC125RCD	27 Brown	2.2
							PC150	27 Brown	2.2
							PC150H	27 Brown	220
							PC150HD	27 Brown	220
							PC200/PC400/PC440/PC600/PC1000/P C1200	27 Brown	2.2
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.276	Non-Skive	Full	1.323	33.6	PC125/PC125RCD	31 Silver	2.6
							PC150	31 Silver	2.6
							PC150H	31 Silver	260
							PC150HD	31 Silver	260
							PC200/PC400/PC440/PC600/PC1000/P C1200	31 Silver	2.6
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.425	36.2	PC125/PC125RCD	34 Purple	2.2
							PC150	34 Purple	2.2
							PC150H	34 Purple	220
							PC150HD	34 Purple	220
							PC200/PC400/PC440/PC600/PC1000/P C1200	34 Purple	2.2
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.713	43.5	PC125/PC125RCD	43L Red	.5
							PC150	41 Orange	2.5
							PC150H	41 Orange	250
							PC150HD	41 Orange	250
							PC200/PC400/PC440/PC600/PC1000/P C1200	41 Orange	2.5
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.106	53.5	PC150HD	53 ¹	50
							PC200/PC400/PC440/PC600/PC1000/P C1200	53 Black	.5
SG-***-24** (Ultra-Crimp Fitting)	1 1/2	3.091	Non-Skive	Full	2.402	61.0	PC200/PC400/PC440/PC600/PC1000/P C1200	59	2
SG-***-32** (Ultra-Crimp Fitting)	2	3.087	Non-Skive	Full	2.933	74.5	PC200/PC400/PC440/PC600/PC1000/P C1200	74	.5

1: Selection requires a 110 mm long Die Set. Please check for materials before starting the job.

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

LCP4S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.260	Non-Skive	Full	1.047	26.6	PC125/PC125RCD	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	360
							PC150HD	23 Yellow	360
							PC200/PC400/PC440/PC600/PC1000/P C1200	23 Yellow	3.6
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.150	29.2	PC125/PC125RCD	27 Brown	2.2
							PC150	27 Brown	2.2
							PC150H	27 Brown	220
							PC150HD	27 Brown	220
							PC200/PC400/PC440/PC600/PC1000/P C1200	27 Brown	2.2
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.276	Non-Skive	Full	1.323	33.6	PC125/PC125RCD	31 Silver	2.6
							PC150	31 Silver	2.6
							PC150H	31 Silver	260
							PC150HD	31 Silver	260
							PC200/PC400/PC440/PC600/PC1000/P C1200	31 Silver	2.6
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.425	36.2	PC125/PC125RCD	34 Purple	2.2
							PC150	34 Purple	2.2
							PC150H	34 Purple	220
							PC150HD	34 Purple	220
							PC200/PC400/PC440/PC600/PC1000/P C1200	34 Purple	2.2
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.713	43.5	PC125/PC125RCD	43L Red	.5
							PC150	41 Orange	2.5
							PC150H	41 Orange	250
							PC150HD	41 Orange	250
							PC200/PC400/PC440/PC600/PC1000/P C1200	41 Orange	2.5
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.102	53.4	PC150HD	53 ¹	40
							PC200/PC400/PC440/PC600/PC1000/P C1200	53 Black	.4

1: Selection requires a 110 mm long Die Set. Please check for materials before starting the job.

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

XCP5S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.260	Non-Skive	Full	1.047	26.6	PC125/PC125RCD	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	360
							PC150HD	23 Yellow	360
							PC200/PC400/PC440/PC600/PC1000/P C1200	23 Yellow	3.6
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.161	29.5	PC125/PC125RCD	27 Brown	2.5
							PC150	27 Brown	2.5
							PC150H	27 Brown	250
							PC150HD	27 Brown	250
							PC200/PC400/PC440/PC600/PC1000/P C1200	27 Brown	2.5
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.276	Non-Skive	Full	1.311	33.3	PC125/PC125RCD	31 Silver	2.3
							PC150	31 Silver	2.3
							PC150H	31 Silver	230
							PC150HD	31 Silver	230
							PC200/PC400/PC440/PC600/PC1000/P C1200	31 Silver	2.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.417	36.0	PC125/PC125RCD	34 Purple	2.0
							PC150	34 Purple	2.0
							PC150H	34 Purple	200
							PC150HD	34 Purple	200
							PC200/PC400/PC440/PC600/PC1000/P C1200	34 Purple	2.0
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.744	44.3	PC125/PC125RCD	43L Red	1.3
							PC150	41 Orange	3.3
							PC150H	41 Orange	330
							PC150HD	41 Orange	330
							PC200/PC400/PC440/PC600/PC1000/P C1200	41 Orange	3.3
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.106	53.5	PC150HD	53 ¹	50
							PC200/PC400/PC440/PC600/PC1000/P C1200	53 Black	.5
S6-***-24** (Ultra-Crimp Fitting)	1 1/2	2.975	Non-Skive	Full	2.543	64.6	PC200/PC400/PC440/PC600/PC1000/P C1200	62 White	2.6
SE-***-24** (Ultra-Crimp Fitting)	1 1/2	3.081	Non-Skive	Full	2.551	64.8	PC200/PC400/PC440/PC600/PC1000/P C1200	62 White	2.8
S6-***-32** (Ultra-Crimp Fitting)	2	3.602	Non-Skive	Full	3.094	78.6	PC200/PC400/PC440/PC600/PC1000/P C1200	75	3.6

1: Selection requires a 110 mm long Die Set. Please check for materials before starting the job.

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

XCP6S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.260	Non-Skive			Full	1.047	26.6	PC125/PC125RCD	23 Yellow	3.6
									PC150	23 Yellow	3.6
									PC150H	23 Yellow	360
									PC150HD	23 Yellow	360
									PC200/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	3.6
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive			Full	1.161	29.5	PC125/PC125RCD	27 Brown	2.5
									PC150	27 Brown	2.5
									PC150H	27 Brown	250
									PC150HD	27 Brown	250
									PC200/PC400/PC440/PC600/PC1000/PC1200	27 Brown	2.5
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.276	Non-Skive			Full	1.311	33.3	PC125/PC125RCD	31 Silver	2.3
									PC150	31 Silver	2.3
									PC150H	31 Silver	230
									PC150HD	31 Silver	230
									PC200/PC400/PC440/PC600/PC1000/PC1200	31 Silver	2.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive			Full	1.433	36.4	PC125/PC125RCD	34 Purple	2.4
									PC150	34 Purple	2.4
									PC150H	34 Purple	240
									PC150HD	34 Purple	240
									PC200/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.4
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.764	44.8	PC125/PC125RCD	43L Red	1.8
									PC150	41 Orange	3.8
									PC150H	41 Orange	380
									PC150HD	41 Orange	380
									PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.8
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive			Full	2.217	56.3	PC150HD	53 ¹	330
									PC200/PC400/PC440/PC600/PC1000/PC1200	53 Black	3.3
SE-***-24** (Ultra-Crimp Fitting)	1 1/2	3.081	Non-Skive			Full	2.539	64.5	PC200/PC400/PC440/PC600/PC1000/PC1200	62 White	2.5
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.543	64.6	PC200/PC400/PC440/PC600/PC1000/PC1200	62 White	2.6

1: Selection requires a 110 mm long Die Set. Please check for materials before starting the job.

Please visit www.holdfastust.com.au for updated crimp specifications; revision V44.

LCP6S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.260	Non-Skive	Full	1.047	26.6	PC125/PC125RCD	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	360
							PC150HD	23 Yellow	360
							PC200/PC400/PC440/PC600/PC1000/P C1200	23 Yellow	3.6
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.161	29.5	PC125/PC125RCD	27 Brown	2.5
							PC150	27 Brown	2.5
							PC150H	27 Brown	250
							PC150HD	27 Brown	250
							PC200/PC400/PC440/PC600/PC1000/P C1200	27 Brown	2.5
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.276	Non-Skive	Full	1.311	33.3	PC125/PC125RCD	31 Silver	2.3
							PC150	31 Silver	2.3
							PC150H	31 Silver	230
							PC150HD	31 Silver	230
							PC200/PC400/PC440/PC600/PC1000/P C1200	31 Silver	2.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.465	37.2	PC125/PC125RCD	34 Purple	3.2
							PC150	34 Purple	3.2
							PC150H	34 Purple	320
							PC150HD	34 Purple	320
							PC200/PC400/PC440/PC600/PC1000/P C1200	34 Purple	3.2
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.764	44.8	PC125/PC125RCD	43L Red	1.8
							PC150	41 Orange	3.8
							PC150H	41 Orange	380
							PC150HD	41 Orange	380
							PC200/PC400/PC440/PC600/PC1000/P C1200	41 Orange	3.8
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.224	56.5	PC150HD	53 ¹	350
							PC200/PC400/PC440/PC600/PC1000/P C1200	53 Black	3.5

1: Selection requires a 110 mm long Die Set. Please check for materials before starting the job.

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

SR3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-04 (Uni-Crimp Ferrule)	1/4	0.810	Non-Skive	Full	0.685	17.4	PC125/PC125RCD	16 Blue	1.4
							PC150	16 Blue	1.4
							PC150H	16 Blue	140
							PC150HD	16 Blue	140
							PC200/PC400/PC440/PC600/PC1000/PC1200	16 Blue	1.4
UCF6-06 (Uni-Crimp Ferrule)	3/8	0.847	Non-Skive	Full	0.803	20.4	PC125/PC125RCD	19 Green	1.4
							PC150	19 Green	1.4
							PC150H	19 Green	140
							PC150HD	19 Green	140
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	1.4
UCF6-08 (Uni-Crimp Ferrule)	1/2	1.039	Non-Skive	Full	0.996	25.3	PC125/PC125RCD	23 Yellow	2.3
							PC150	23 Yellow	2.3
							PC150H	23 Yellow	230
							PC150HD	23 Yellow	230
							PC200/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	2.3
UCF6-10 (Uni-Crimp Ferrule)	5/8	1.148	Non-Skive	Full	1.209	30.7	PC125/PC125RCD	27 Brown	3.7
							PC150	27 Brown	3.7
							PC150H	27 Brown	370
							PC150HD	27 Brown	370
							PC200/PC400/PC440/PC600/PC1000/PC1200	27 Brown	3.7
							PC200/PC600/PC1000/PC1200	27 Brown	3.7
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.240	Non-Skive	Full	1.358	34.5	PC125/PC125RCD	34 Purple	.5
							PC150	34 Purple	.5
							PC150H	34 Purple	50
							PC150HD	34 Purple	50
							PC200/PC400/PC440/PC600/PC1000/PC1200	34 Purple	.5
UCF6-16 (Uni-Crimp Ferrule)	1	1.464	Non-Skive	Full	1.677	42.6	PC125/PC125RCD	41 Orange	1.6
							PC150	41 Orange	1.6
							PC150H	41 Orange	160
							PC150HD	41 Orange	160
							PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	1.6
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1.615	Non-Skive	Full	1.835	46.6	PC125/PC125RCD	45 Black ¹	1.6
							PC150	45 Black ²	1.6
							PC150H	45 Black	160
							PC150HD	45 Black	160
							PC200/PC400/PC440/PC600/PC1000/PC1200	45 Black	1.6

1: 45 Degree elbows require spacer kit #20287002.

2: 45 Degree elbows require spacer kit #20244965.

Please visit www.holdfastust.com.au for updated crimp specifications; revision V44.

HR4

Fitting Family	Hose I.D. (INCH)	Hose O.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
						INCH	MM			
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.093 - 1.123	1.240	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
								PC150	31 Silver	1.3
								PC150H	31 Silver	130
								PC150HD	31 Silver	130
								PC200/PC400/PC440/PC600/PC1000/PC1200	31 Silver	1.3
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.123 - 1.152	1.240	Non-Skive	Full	1.291	32.8	PC125/PC125RCD	31 Silver	1.8
								PC150	31 Silver	1.8
								PC150H	31 Silver	180
								PC150HD	31 Silver	180
								PC200/PC400/PC440/PC600/PC1000/PC1200	31 Silver	1.8
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.152 - 1.182	1.240	Non-Skive	Full	1.311	33.3	PC125/PC125RCD	31 Silver	2.3
								PC150	31 Silver	2.3
								PC150H	31 Silver	230
								PC150HD	31 Silver	230
								PC200/PC400/PC440/PC600/PC1000/PC1200	31 Silver	2.3
UCF6-16 (Uni-Crimp Ferrule)	1	1.406 - 1.437	1.464	Non-Skive	Full	1.630	41.4	PC125/PC125RCD	41 Orange	.4
								PC150	41 Orange	.4
								PC150H	41 Orange	40
								PC150HD	41 Orange	40
								PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	.4
UCF6-16 (Uni-Crimp Ferrule)	1	1.437 - 1.469	1.464	Non-Skive	Full	1.654	42.0	PC125/PC125RCD	41 Orange	1.0
								PC150	41 Orange	1.0
								PC150H	41 Orange	100
								PC150HD	41 Orange	100
								PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	1.0
UCF6-16 (Uni-Crimp Ferrule)	1	1.469 - 1.500	1.464	Non-Skive	Full	1.673	42.5	PC125/PC125RCD	41 Orange	1.5
								PC150	41 Orange	1.5
								PC150H	41 Orange	150
								PC150HD	41 Orange	150
								PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	1.5
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1.681 - 1.713	1.615	Non-Skive	Full	1.780	45.2	PC125/PC125RCD	45 Black ¹	0.2
								PC150	45 Black ²	0.2
								PC150H	45 Black	20
								PC150HD	45 Black	20
								PC200/PC400/PC440/PC600/PC1000/PC1200	45 Black	0.2
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1.713 - 1.744	1.615	Non-Skive	Full	1.799	45.7	PC125/PC125RCD	45 Black ¹	0.7
								PC150	45 Black ²	0.7
								PC150H	45 Black	70
								PC150HD	45 Black	70
								PC200/PC400/PC440/PC600/PC1000/PC1200	45 Black	0.7
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1.744 - 1.776	1.615	Non-Skive	Full	1.827	46.4	PC125/PC125RCD	45 Black ¹	1.4
								PC150	45 Black ²	1.4
								PC150H	45 Black	140
								PC150HD	45 Black	140
								PC200/PC400/PC440/PC600/PC1000/PC1200	45 Black	1.4
UCF6-24 (Uni-Crimp Ferrule)	1 1/2	1.855 - 1.927	1.893	Non-Skive	Full	2.039	51.8	PC150	50 Black ³	1.8
								PC150H	50 Black	180
								PC150HD	50 Black	180
								PC200/PC400/PC440/PC600/PC1000/PC1200	50 Black	1.8
								PC150	50 Black ³	2.5
UCF6-24 (Uni-Crimp Ferrule)	1 1/2	1.927 - 1.969	1.893	Non-Skive	Full	2.067	52.5	PC150	50 Black	250
								PC150H	50 Black	250
								PC150HD	50 Black	250
								PC200/PC400/PC440/PC600/PC1000/PC1200	50 Black	2.5
								PC150	50 Black ³	3.3
UCF6-24 (Uni-Crimp Ferrule)	1 1/2	1.969 - 2.011	1.893	Non-Skive	Full	2.098	53.3	PC150	50 Black	330
								PC150H	50 Black	330
								PC150HD	50 Black	300
								PC200/PC400/PC440/PC600/PC1000/PC1200	50 Black	3.3
								PC200/PC400/PC440/PC600/PC1000/PC1200	62 White	3.9
UCF6-32 (Uni-Crimp Ferrule)	2	2.421 - 2.463	2.404	Non-Skive	Full	2.594	65.9	PC200/PC400/PC440/PC600/PC1000/PC1200	62 White	4.7
								PC200/PC400/PC440/PC600/PC1000/PC1200	62 White	4.7
								PC200/PC400/PC440/PC600/PC1000/PC1200	62 White	5.4
								PC200/PC400/PC440/PC600/PC1000/PC1200	62 White	5.4
								PC200/PC400/PC440/PC600/PC1000/PC1200	62 White	5.4
UCF6-40 (Uni-Crimp Ferrule)	2 1/2	2.925-2.967	2.877	Non-Skive	Full	3.181	80.8	PC200/PC400/PC440/PC600/PC1000/PC1200	78 Orange	2.8
								PC200/PC400/PC440/PC600/PC1000/PC1200	78 Orange	3.5
								PC200/PC400/PC440/PC600/PC1000/PC1200	78 Orange	3.5
								PC200/PC400/PC440/PC600/PC1000/PC1200	78 Orange	3.5
								PC200/PC400/PC440/PC600/PC1000/PC1200	78 Orange	4.3

1: 45 Degree elbows require spacer kit #20287002.
 2: 45 Degree elbows require spacer kit #20244965.
 3: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.holdfastust.com.au for updated crimp specifications; revision V44.

HR4 One piece fitting

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
BT-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.228	31.2	PC125/PC125RCD	31 Silver	.2
							PC150	31 Silver	.2
							PC150H	31 Silver	20
							PC150HD	31 Silver	20
							PC200/PC400/PC440/PC600/PC1000/P C1200	31 Silver	.2
BT-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.539	39.1	PC125/PC125RCD	34	5.1
							PC150	34	5.1
							PC150H	34	5.1
							PC150HD	34	5.1
							PC200/PC400/PC440/PC600/PC1000/P C1200	34	5.1
BT-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	1.791	45.5	PC125/PC125RCD	45 Black ¹	.5
							PC150	45 Black ²	.5
							PC150H	45 Black	50
							PC150HD	45 Black	50
							PC200/PC400/PC440/PC600/PC1000/P C1200	45 Black	.5
BT-***-24** (Ultra-Crimp Fitting)	1 1/2	2.265	Non-Skive	Full	2.079	52.8	PC150	50 Black ³	2.8
							PC150H	50 Black	280
							PC150HD	50 Black	280
							PC200/PC400/PC440/PC600/PC1000/P C1200	50 Black	2.8
BT-***-32** (Ultra-Crimp Fitting)	2	2.754	Non-Skive	Full	2.571	65.3	PC200/PC400/PC440/PC600/PC1000/P C1200	62 White	3.3

1: 45 Degree elbows require spacer kit #20287002. 2: 45 Degree elbows require spacer kit #20244965.

3: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

SR5

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03 (Uni-Crimp Ferrule)	3/16	0.775	Non-Skive	Full	0.610	15.5	PC125/PC125RCD	14 Red	1.5
							PC150	14 Red	1.5
							PC150H	14 Red	150
							PC150HD	14 Red	150
							PC200/PC400/PC440/PC600/PC1000/PC1200	14 Red	1.5
UCF6-04 (Uni-Crimp Ferrule)	1/4	0.810	Non-Skive	Full	0.685	17.4	PC125/PC125RCD	16 Blue	1.4
							PC150	16 Blue	1.4
							PC150H	16 Blue	140
							PC150HD	16 Blue	140
							PC200/PC400/PC440/PC600/PC1000/PC1200	16 Blue	1.4
UCF6-05 (Uni-Crimp Ferrule)	5/16	0.799	Non-Skive	Full	0.819	20.8	PC125/PC125RCD	19 Green	1.8
							PC150	19 Green	1.8
							PC150H	19 Green	180
							PC150HD	19 Green	180
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	1.8
UCF6-06 (Uni-Crimp Ferrule)	13/32	0.847	Non-Skive	Full	0.787	20.0	PC125/PC125RCD	19 Green	1.0
							PC150	19 Green	1.0
							PC150H	19 Green	100
							PC150HD	19 Green	100
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	1.0
UCF6-06/UC-07Stem (Uni-Crimp Ferrule)	13/32	0.847	Non-Skive	Full	0.791	20.1	PC125/PC125RCD	19 Green ¹	1.1
							PC150	19 Green ¹	1.1
							PC150H	19 Green ¹	110
							PC150HD	19 Green ¹	110
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green ¹	1.1
UCF6-08 (Uni-Crimp Ferrule)	1/2	1.039	Non-Skive	Full	0.980	24.9	PC125/PC125RCD	23 Yellow	1.9
							PC150	23 Yellow	1.9
							PC150H	23 Yellow	190
							PC150HD	23 Yellow	190
							PC200/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	1.9
UCF6-10 (Uni-Crimp Ferrule)	5/8	1.148	Non-Skive	Full	1.185	30.1	PC125/PC125RCD	27 Brown	3.1
							PC150	27 Brown	3.1
							PC150H	27 Brown	310
							PC150HD	27 Brown	310
							PC200/PC400/PC440/PC600/PC1000/PC1200	27 Brown	3.1
UCF6-12 (Uni-Crimp Ferrule)	7/8	1.240	Non-Skive	Full	1.370	34.8	PC125/PC125RCD	34 Purple	.8
							PC150	34 Purple	.8
							PC150H	34 Purple	80
							PC150HD	34 Purple	80
							PC200/PC400/PC440/PC600/PC1000/PC1200	34 Purple	.8
UCF6-16 (Uni-Crimp Ferrule)	1 1/8	1.464	Non-Skive	Full	1.736	44.1	PC125/PC125RCD	41 Orange	3.1
							PC125/PC125RCD	43L Red	1.1
							PC150	41 Orange	3.1
							PC150H	41 Orange	310
							PC150HD	41 Orange	310
PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.1							
UCF6-20 (Uni-Crimp Ferrule)	1 3/8	1.615	Non-Skive	Full	1.858	47.2	PC125/PC125RCD	45 Black ²	2.2
							PC150	45 Black ³	2.2
							PC150H	45 Black	220
							PC150HD	45 Black	220
							PC200/PC400/PC440/PC600/PC1000/PC1200	45 Black	2.2
UCF8-32 (Uni-Crimp Ferrule)	1 13/16	2.192	Non-Skive	Full	2.469	62.7	PC200/PC400/PC440/PC600/PC1000/PC1200	62 White	0.7

1: Selection requires a UCF6-06 ferrule and new released UC-07 13/32" stem from Conti. Please check for materials before starting the job.

2: 45 Degree elbows require spacer kit #20287002.

3: 45 Degree elbows require spacer kit #20244965.

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

DR5

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03 (Uni-Crimp Ferrule)	3/16	0.775	Non-Skive	Full	0.610	15.5	PC125/PC125RCD	14 Red	1.5
							PC150	14 Red	1.5
							PC150H	14 Red	150
							PC150HD	14 Red	150
							PC200/PC400/PC440/PC600/PC1000/P C1200	14 Red	1.5
UCF6-04 (Uni-Crimp Ferrule)	1/4	0.810	Non-Skive	Full	0.685	17.4	PC125/PC125RCD	16 Blue	1.4
							PC150	16 Blue	1.4
							PC150H	16 Blue	140
							PC150HD	16 Blue	140
							PC200/PC400/PC440/PC600/PC1000/P C1200	16 Blue	1.4
UCF6-05 (Uni-Crimp Ferrule)	5/16	0.799	Non-Skive	Full	0.799	20.3	PC125/PC125RCD	19 Green	1.3
							PC150	19 Green	1.3
							PC150H	19 Green	130
							PC150HD	19 Green	130
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	1.3
UCF6-06 (Uni-Crimp Ferrule)	13/32	0.847	Non-Skive	Full	0.776	19.7	PC125/PC125RCD	19 Green	.7
							PC150	19 Green	.7
							PC150H	19 Green	70
							PC150HD	19 Green	70
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	.7
UCF6-06/UC-07Stem (Uni-Crimp Ferrule)	13/32	0.847	Non-Skive	Full	0.791	20.1	PC125/PC125RCD	19 Green ¹	1.1
							PC150	19 Green ¹	1.1
							PC150H	19 Green ¹	110
							PC150HD	19 Green ¹	110
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green ¹	1.1
UCF6-08 (Uni-Crimp Ferrule)	1/2	1.039	Non-Skive	Full	0.970	24.6	PC125/PC125RCD	23 Yellow	1.6
							PC150	23 Yellow	1.6
							PC150H	23 Yellow	160
							PC150HD	23 Yellow	160
							PC200/PC400/PC440/PC600/PC1000/P C1200	23 Yellow	1.6
UCF6-10 (Uni-Crimp Ferrule)	5/8	1.148	Non-Skive	Full	1.187	30.2	PC125/PC125RCD	27 Brown	3.1
							PC150	27 Brown	3.1
							PC150H	27 Brown	310
							PC150HD	27 Brown	310
							PC200/PC400/PC440/PC600/PC1000/P C1200	27 Brown	3.1
UCF6-12 (Uni-Crimp Ferrule)	7/8	1.240	Non-Skive	Full	1.370	34.8	PC125/PC125RCD	34 Purple	.8
							PC150	34 Purple	.8
							PC150H	34 Purple	80
							PC150HD	34 Purple	80
							PC200/PC400/PC440/PC600/PC1000/P C1200	34 Purple	.8
UCF6-16 (Uni-Crimp Ferrule)	1 1/8	1.464	Non-Skive	Full	1.736	44.1	PC125/PC125RCD	41 Orange	3.1
							PC125/PC125RCD	43L Red	1.1
							PC150	41 Orange	3.1
							PC150H	41 Orange	310
							PC150HD	41 Orange	310
PC200/PC400/PC440/PC600/PC1000/P C1200	41 Orange	3.1							
UCF6-20 (Uni-Crimp Ferrule)	1 3/8	1.651	Non-Skive	Full	1.854	47.1	PC125/PC125RCD	45 Black ²	2.1
							PC150	45 Black ³	2.1
							PC200/PC400/PC440/PC600/PC1000/P C1200	45 Black	2.1
UCF8-32 (Uni-Crimp Ferrule)	1 13/16	2.220	Non-Skive	Full	2.457	62.4	PC200/PC400/PC440/PC600/PC1000/P C1200	62 White	.4

1: Selection requires a UCF6-06 ferrule and new released UC-07 13/32" stem from Conti. Please check for materials before starting the job.

2: 45 Degree elbows require spacer kit #20287002.

3: 45 Degree elbows require spacer kit #20244965.

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

SR6, HR6

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF2-03 (Uni-Crimp Ferrule)	3/16	0.790	Non-Skive	Full	0.636	16.2	PC125/PC125RCD	16 Blue	.2
							PC150	16 Blue	.2
							PC150H	16 Blue	20
							PC150HD	16 Blue	20
							PC200/PC400/PC440/PC600/PC1000/P C1200	16 Blue	.2
UCF2-04 (Uni-Crimp Ferrule)	1/4	0.868	Non-Skive	Full	0.718	18.2	PC125/PC125RCD	16 Blue	2.2
							PC150	16 Blue	2.2
							PC150H	16 Blue	220
							PC150HD	16 Blue	220
							PC200/PC400/PC440/PC600/PC1000/P C1200	16 Blue	2.2
UCF2-05 (Uni-Crimp Ferrule)	5/16	0.871	Non-Skive	Full	0.745	18.9	PC125/PC125RCD	16 Blue	2.9
							PC150	16 Blue	2.9
							PC150H	16 Blue	290
							PC150HD	16 Blue	290
							PC200/PC400/PC440/PC600/PC1000/P C1200	16 Blue	2.90
UCF2-06 (Uni-Crimp Ferrule)	3/8	0.948	Non-Skive	Full	0.845	21.5	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC150HD	19 Green	250
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	2.5
UCF2-08 (Uni-Crimp Ferrule)	1/2	1.166	Non-Skive	Full	1.016	25.8	PC125/PC125RCD	23 Yellow	2.8
							PC150	23 Yellow	2.8
							PC150H	23 Yellow	150
							PC150HD	23 Yellow	150
							PC200/PC400/PC440/PC600/PC1000/P C1200	23 Yellow	2.8
UCF2-10 (Uni-Crimp Ferrule)	5/8	1.266	Non-Skive	Full	1.142	29.0	PC125/PC125RCD	27 Brown	2.0
							PC150	27 Brown	2.0
							PC150H	27 Brown	200
							PC150HD	27 Brown	200
							PC200/PC400/PC440/PC600/PC1000/P C1200	27 Brown	2.0
UCF2-12 (Uni-Crimp Ferrule)	3/4	1.414	Non-Skive	Full	1.280	32.5	PC125/PC125RCD	31 Silver	1.5
							PC150	31 Silver	1.5
							PC150H	31 Silver	150
							PC150HD	31 Silver	150
							PC200/PC400/PC440/PC600/PC1000/P C1200	31 Silver	1.5

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SCX5

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-04 (Uni-Crimp Ferrule)	1/4	0.810	Non-Skive	Full	0.673	17.1	PC125/PC125RCD	16 Blue	1.1
							PC150	16 Blue	1.1
							PC150H	16 Blue	110
							PC150HD	16 Blue	110
							PC200/PC400/PC440/PC600/PC1000/P C1200	16 Blue	1.1
UCF6-05 (Uni-Crimp Ferrule)	5/16	0.799	Non-Skive	Full	0.819	20.8	PC125/PC125RCD	19 Green	1.8
							PC150	19 Green	1.8
							PC150H	19 Green	180
							PC150HD	19 Green	180
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	1.8
UCF6-06 (Uni-Crimp Ferrule)	13/32	0.847	Non-Skive	Full	0.803	20.4	PC125/PC125RCD	19 Green	1.4
							PC150	19 Green	1.4
							PC150H	19 Green	140
							PC150HD	19 Green	140
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	1.4
UCF6-08 (Uni-Crimp Ferrule)	1/2	1.039	Non-Skive	Full	0.961	24.4	PC125/PC125RCD	23 Yellow	1.4
							PC150	23 Yellow	1.4
							PC150H	19 Green	140
							PC150HD	19 Green	140
							PC200/PC400/PC440/PC600/PC1000/P C1200	23 Yellow	1.4
UCF6-10 (Uni-Crimp Ferrule)	5/8	1.148	Non-Skive	Full	1.150	29.2	PC125/PC125RCD	27 Brown	2.2
							PC150	27 Brown	2.2
							PC150H	27 Brown	220
							PC150HD	27 Brown	220
							PC200/PC400/PC440/PC600/PC1000/P C1200	27 Brown	2.2
UCF6-12 (Uni-Crimp Ferrule)	7/8	1.240	Non-Skive	Full	1.370	34.8	PC125/PC125RCD	34 Purple	.8
							PC150	34 Purple	.8
							PC150H	34 Purple	80
							PC150HD	34 Purple	80
							PC200/PC400/PC440/PC600/PC1000/P C1200	34 Purple	.8
UCF6-16 (Uni-Crimp Ferrule)	1 1/8	1.464	Non-Skive	Full	1.736	44.1	PC125/PC125RCD	41 Orange	3.1
							PC125/PC125RCD	43L Red	1.1
							PC150	41 Orange	3.1
							PC150H	41 Orange	310
							PC150HD	41 Orange	310
							PC200/PC400/PC440/PC600/PC1000/P C1200	41 Orange	3.1

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SGUN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
GG-***-03** (Ultra-Crimp Fitting)	3/16	0.750	Non-Skive	11/16 (0.688)	0.480	12.2	PC125/PC125RCD	12 Black	.2
							PC150	12 Black	.2
							PC150H	12 Black	20
							PC150HD	12 Black	20
							PC200/PC400/PC440/PC600/PC1000/P C1200	12 Black	.2

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SHJ~

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-NPM-0402** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.7	PC125/PC125RCD	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	170
							PC150HD	16 Blue	170
							PC200/PC400/PC440/PC600/PC1000/PC1200	16 Blue	1.7
B2-***-NPM-0404** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.7	PC125/PC125RCD	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	170
							PC150HD	16 Blue	170
							PC200/PC400/PC440/PC600/PC1000/PC1200	16 Blue	1.7
B2-***-NPM-0406** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.7	PC125/PC125RCD	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	170
							PC150HD	16 Blue	170
							PC200/PC400/PC440/PC600/PC1000/PC1200	16 Blue	1.7
B2-***-NPM-0408** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.7	PC125/PC125RCD	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	170
							PC150HD	16 Blue	140
							PC200/PC400/PC440/PC600/PC1000/PC1200	16 Blue	1.7
B2-***-NPM-0604** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.846	21.5	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC150HD	19 Green	250
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	2.5
B2-***-NPM-0606** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.846	21.5	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC150HD	19 Green	250
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	2.5
B2-***-NPM-0608** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.846	21.5	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC150HD	19 Green	250
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	2.5

~Please note that the fittings shown in this table are the ONLY thread styles approved for 10,000 PSI Jack Hose applications.

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

SFS

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03 (Uni-Crimp Ferrule)	3/16	0.775	Non-Skive	Full	0.579	14.7	PC125/PC125RCD	14 RED	.7
							PC150	14 RED	.7
							PC150H	14 RED	70
							PC150HD	14 RED	70
							PC200/PC400/PC440/PC600/PC1000/P C1200	14 RED	.7
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.665	16.9	PC125/PC125RCD	16 Blue	.9
							PC150	16 Blue	.9
							PC150H	16 Blue	90
							PC150HD	16 Blue	90
							PC200/PC400/PC440/PC600/PC1000/P C1200	16 Blue	.9
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.6	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC150HD	19 Green	160
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.921	23.4	PC125/PC125RCD	23 Yellow	.4
							PC150	23 Yellow	.4
							PC150H	23 Yellow	40
							PC150HD	23 Yellow	40
							PC200/PC400/PC440/PC600/PC1000/P C1200	23 Yellow	.4
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC150HD	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000/P C1200	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.2	PC125/PC125RCD	41 Orange	2.2
							PC125/PC125RCD	43L Red	.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	220
							PC150HD	41 Orange	220
							PC200/PC400/PC440/PC600/PC1000/P C1200	41 Orange	2.2

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NSFX

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SF-***-06** (Ultra-Crimp Fitting)	3/8	1.250	Non-Skive	1- 1/16	0.840	21.3	PC125/PC125RCD	19 Green	2.3
							PC150	19 Green	2.3
							PC150H	19 Green	230
							PC150HD	19 Green	230
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	2.3
SF-***-08** (Ultra-Crimp Fitting)	1/2	1.250	Non-Skive	1- 1/16	1.012	25.7	PC125/PC125RCD	23 Yellow	2.7
							PC150	23 Yellow	2.7
							PC150H	23 Yellow	270
							PC150HD	23 Yellow	270
							PC200/PC400/PC440/PC600/PC1000/P C1200	23 Yellow	2.7

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SR14A

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF9-03 (Uni-Crimp Ferrule)	3/16	0.833	Non-Skive	Full	0.429	10.9	PC125/PC125RCD	8.5 Black	2.4
							PC150	8.5 Black	2.4
							PC150H	8.5 Black	240
							PC150HD	8.5 Black	240
							PC200/PC400/PC440/PC600/PC1000/P C1200	8.5 Black	2.4
UCF9-04 (Uni-Crimp Ferrule)	1/4	0.975	Non-Skive	Full	0.504	12.8	PC125/PC125RCD	12 Black	0.8
							PC150	12 Black	0.8
							PC150H	12 Black	80
							PC150HD	12 Black	80
							PC200/PC400/PC440/PC600/PC1000/P C1200	12 Black	0.8
UCF9-05 (Uni-Crimp Ferrule)	5/16	1.009	Non-Skive	Full	0.579	14.7	PC125/PC125RCD	14 Red	.7
							PC150	14 Red	.7
							PC150H	14 Red	70
							PC150HD	14 Red	70
							PC200/PC400/PC440/PC600/PC1000/P C1200	14 Red	.7
UCF9-06 (Uni-Crimp Ferrule)	3/8	1.046	Non-Skive	Full	0.681	17.3	PC125/PC125RCD	16 Blue	1.3
							PC150	16 Blue	1.3
							PC150H	16 Blue	130
							PC150HD	16 Blue	130
							PC200/PC400/PC440/PC600/PC1000/P C1200	16 Blue	1.3
UCF9-08 (Uni-Crimp Ferrule)	1/2	1.139	Non-Skive	Full	0.811	20.6	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC150HD	19 Green	160
							PC200/PC400/PC440/PC600/PC1000/P C1200	19 Green	1.6
UCF9-10 (Uni-Crimp Ferrule)	5/8	1.207	Non-Skive	Full	0.941	23.9	PC125/PC125RCD	23 Yellow	.9
							PC150	23 Yellow	.9
							PC150H	23 Yellow	90
							PC150HD	23 Yellow	90
							PC200/PC400/PC440/PC600/PC1000/P C1200	23 Yellow	.9
UCF9-12 (Uni-Crimp Ferrule)	3/4	1.355	Non-Skive	Full	1.075	27.3	PC125/PC125RCD	27 Brown	.3
							PC150	27 Brown	.3
							PC150H	27 Brown	30
							PC150HD	27 Brown	30
							PC200/PC400/PC440/PC600/PC1000/P C1200	27 Brown	.3
UCF9-16 (Uni-Crimp Ferrule)	1	1.566	Non-Skive	Full	1.339	34.0	PC125/PC125RCD	31 Silver	3.0
							PC150	31 Silver	3.0
							PC150H	31 Silver	300
							PC150HD	31 Silver	300
							PC200/PC400/PC440/PC600/PC1000/P C1200	31 Silver	3.0

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AC G4826, G4867

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
AC-***-06** (Ultra-Crimp Fitting)	5/16	1.295	non-skive		0.650	16.5	PC125/PC125RCD	PC125-AC06, 14 mm ¹	2.5
							PC150	PC150-AC06, 14 mm ¹	2.5
							PC150H	PC150H-AC06, 14 mm ¹	2.5
							PC150HD	PC150H-AC06, 14 mm	2.5
							PC200/PC400/PC440/PC600/PC1000/P C1200	PC200-AC06, 14 mm ¹	2.5
AC-***-08** (Ultra-Crimp Fitting)	13/32	1.267	non-skive		0.785	19.9	PC125/PC125RCD	PC125-AC08, 18.49 mm ²	1.4
							PC150	PC150-AC08, 18.49 mm ²	1.4
							PC150H	PC150H-AC08, 18.49 mm ²	1.4
							PC150HD	PC150H-AC08, 18.49 mm	1.4
							PC200/PC400/PC440/PC600/PC1000/P C1200	PC200-AC08, 18.49 mm ²	1.4
AC-***-10** (Ultra-Crimp Fitting)	1/2	1.267	non-skive		0.880	22.4	PC125/PC125RCD	PC125-AC12, 22.35 mm ³	0
							PC150	PC150-AC12, 22.35 mm ³	0
							PC150H	PC150H-AC12, 22.35 mm ³	0
							PC150HD	PC150H-AC12, 22.35 mm	0
							PC200/PC400/PC440/PC600/PC1000/P C1200	PC200-AC12, 22.35 mm ³	0
AC-***-12** (Ultra-Crimp Fitting)	5/8	1.267	non-skive		1.025	26.0	PC125/PC125RCD	PC125-AC12, 22.35 mm ³	3.7
							PC150	PC150-AC12, 22.35 mm ³	3.7
							PC150H	PC150H-AC12, 22.35 mm ³	3.7
							PC150HD	PC150H-AC12, 22.35 mm	3.7
							PC200/PC400/PC440/PC600/PC1000/P C1200	PC200-AC12, 22.35 mm ³	3.7
AC-***-14** (Ultra-Crimp Fitting)	3/4	1.267	non-skive		1.035	26.3	PC125/PC125RCD	PC125-AC12, 22.35 mm ⁴	3.9
							PC150	PC150-AC12, 22.35 mm ⁴	3.9
							PC150H	PC150H-AC12, 22.35 mm ⁴	3.9
							PC150HD	PC150H-AC12, 22.35 mm	3.9
							PC200/PC400/PC440/PC600/PC1000/P C1200	PC200-AC12, 22.35 mm ⁴	3.9

- 1: Custom Profile Double Bubble. Die closed Dia 14 mm, Align Front of Ferrule to Front of Die For Proper Crimp Length, see Tech Notice TN-56
 2: Custom Profile Double Bubble. Die closed Dia 18.49 mm, Align Front of Ferrule to Front of Die For Proper Crimp Length, see Tech Notice TN-56
 3: Custom Profile Double Bubble. Die closed Dia 22.35 mm, Align Front of Ferrule to Front of Die For Proper Crimp Length, see Tech Notice TN-56
 4: Custom Profile Double Bubble. Die closed Dia 22.35 mm, Align Front of Ferrule to Front of Die For Proper Crimp Length, see Tech Notice TN-56. G4867 3/4" size only

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BOP 3000 Prospector

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
						INCH	MM			
UCF2-06 (Uni-Crimp Ferrule)	3/8	0.948	External Skive	1 (1.000)	Full	0.862	21.9	PC200/PC400/PC440/PC600/PC1000/PC1200	PC200-19BOP	2.9
UCF2-08 (Uni-Crimp Ferrule)	1/2	1.166	External Skive	1 - 5/32 (1.156)	Full	1.020	25.9	PC200/PC400/PC440/PC600/PC1000/PC1200	PC200-23BOP	2.9
UCF2-12 (Uni-Crimp Ferrule)	3/4	1.414	External Skive	1 - 5/16 (1.312)	Full	1.280	32.5	PC125/PC125RCD	PC125-31BOP	1.5
								PC200/PC400/PC440/PC600/PC1000/PC1200	PC200-31BOP	1.5
UCF2-16 (Uni-Crimp Ferrule)	1	1.629	External Skive	1 - 1/2 (1.500)	Full	1.614	41.0	PC200/PC400/PC440/PC600/PC1000/PC1200	PC200-39BOP	2.0

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BOP 5000 Prospector with Rubber Sleeve

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
UCF3-06 (Uni-Crimp Ferrule)	3/8	0.948	External Skive		29/32 (0.895)	Full	0.850	21.6	PC200/PC400/PC440/PC600/PC1000/PC1200	PC200-19BOP	2.6
UCF3-08 (Uni-Crimp Ferrule)	1/2	1.166	External Skive		1 - 3/32 (1.100)	Full	1.028	26.1	PC200/PC400/PC440/PC600/PC1000/PC1200	PC200-23BOP	3.1
UCF3-12 (Uni-Crimp Ferrule)	3/4	1.422	External Skive		1 - 5/16 (1.299)	Full	1.323	33.6	PC200/PC400/PC440/PC600/PC1000/PC1200	PC200-31BOP	2.6
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.657	42.1	PC200/PC400/PC440/PC600/PC1000/PC1200	PC200-41BOP	1.1
DGF1-20 (Dual-Grip Ferrule)	1 1/4	3.269	Internal & External Skive	27/32 (0.849)	2 - 29/32 (2.913)	Full	2.012	51.1	PC200/PC400/PC440/PC600/PC1000/PC1200	PC200-50BOP-5K	1.1
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.504	63.6	PC200/PC400/PC440/PC600/PC1000/PC1200	PC200-62 White	1.6
DGF2-32 (Dual-Grip Ferrule)	2	3.600	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	3.189	81.0	PC200/PC600/PC1000/PC1200	PC200-78 Orange	3.0

Please visit www.holdfastust.com.au for updated crimp specifications; revision V44.

Prospector Hot Oiler

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
S4/B2-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.366	60.1	PC200/PC400/PC440/PC600/PC1000/P C1200	59	1.1

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SHR 3000 Prospector

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
S4H-***-NPMAPI-3232** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.858	72.6	PC200/PC400/PC440/PC600/PC1000/PC1200	69 Pink	3.6
S4-***-NPMAPI-3232** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.858	72.6	PC200/PC400/PC440/PC600/PC1000/PC1200	69 Pink	3.6

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SHR 3650 Prospector

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
DGF1-32 (Dual-Grip Ferrule)	2	3.626	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	2.874	73.0	PC200/PC400/PC440/PC600/PC1000/PC1200	69 Pink	4.0
SG-***-32** (Ultra-Crimp Fitting)	2	3.087	Non-Skive			Full	2.953	75.0	PC200/PC400/PC440/PC600/PC1000/PC1200	74	1.0

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SHR 5000 Prospector

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
S6-***-16** (Ultra-Crimp Fitting)	1	2.225	Non-Skive			Full	1.717	43.6	PC150	41 Orange	2.6
									PC150H	41 Orange	260
									PC150HD	41 Orange	260
									PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	2.6
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.736	44.1	PC150	41 Orange	3.1
									PC150H	41 Orange	310
									PC150HD	41 Orange	310
									PC200/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.1
S6-***-20** (Ultra-Crimp Fitting)	1 1/4	3.471	Non-Skive			Full	2.264	57.5	PC200/PC400/PC440/PC600/PC1000/PC1200	56 Black	1.5
S6-***-24** (Ultra-Crimp Fitting)	1 1/2	2.975	Non-Skive			Full	2.543	64.6	PC200/PC400/PC440/PC600/PC1000/PC1200	62 White	2.6
SE-***-24** (Ultra-Crimp Fitting)	1 1/2	3.081	Non-Skive			Full	2.551	64.8	PC200/PC400/PC440/PC600/PC1000/PC1200	62 White	2.8
DGF2-32 (Dual-Grip Ferrule)	2	3.600	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	3.189	81.0	PC200/PC600/PC1000/PC1200	78 Orange	3
S6-***-32** (Ultra-Crimp Fitting)	2	3.602	Non-Skive			Full	3.102	78.8	PC200/PC400/PC440/PC600/PC1000/PC1200	75	3.8

Please visit www.holdfastaust.com.au for updated crimp specifications; revision V44.

Power Steering 65226/8100

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-06 (Uni-Crimp Ferrule)	3/8	0.847	Non-Skive	Full	0.807	20.5	PC125/PC125RCD	19 Green	1.5
							PC150	19 Green	1.5
							PC150H	19 Green	150
							PC150HD	19 Green	150
							PC200/PC400/PC440/PC600/PC1000/PC1200	19 Green	1.5

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